



CLOVER DISPLAY LTD.

LCD MODULE SPECIFICATION

Model: CV9132A - _ _ - _ _ - _ _ - _ _

Revision	05
Engineering	Timmy Kwan
Date	28 January 2011
Our Reference	9025

ADDRESS : 1st FLOOR, EFFICIENCY HOUSE, 35 TAI YAU STREET, SAN PO KONG,
KOWLOON, HONG KONG.

TEL : (852) 2341 3238 (SALES OFFICE) (852) 2342 8228 (GENERAL OFFICE)

FAX : (852) 2357 4237 (SALES OFFICE)

E-MAIL : cdl@cloverdisplay.com

URL : <http://www.cloverdisplay.com>

MODE OF DISPLAY

Display mode

- STN : Yellow green
- Grey
- Blue (negative)
- FSTN positive
- FSTN negative

Display condition

- Reflective type
- Transflective type
- Transmissive type
- Others

Viewing direction

- 6 O' clock
- 12 O' clock
- 3 O' clock
- 9 O' clock

LCD MODULE NUMBER NOTATION:

CV9132A- N N - S R - N 6 - T

| | | | | | | |

(1) (2) (3) (4) (5) (6) (7) (8)

*(1)---Model number of standard LCD Modules

*(2)---Backlight type

- N – No backlight
- E – EL backlight
- L – Side-lited LED backlight
- M– Array LED backlight
- C – CCFL

*(3)---Backlight color

- N – No backlight
- A – Amber
- B – Blue
- O– Orange
- W–White
- Y – Yellow green

*(4)---Display mode

- T – TN
- V – TN (Negative)
- S – STN Yellow green
- G – STN Grey
- B – STN Blue (Negative)
- F – FSTN
- N – FSTN (Negative)

*(5)---Rear polarizer type

- R – Reflective
- F – Transflective
- T – Transmissive

*(6)---Temperature range

- N – Normal
- W– Extended

*(7)---Viewing direction

- 6 – 6 O'clock
- 2 – 12 O'clock
- 3 – 3 O'clock
- 9 – 9 O'clock

*(8)---Special code for other requirements
(Can be omitted if not used)

GENERAL DESCRIPTION

Display mode : 132 x 128 dots 16 gray scale , graphic COG LCD module
 Interface : Serial
 Driving method : 1/129 duty, 1/12 bias
 Controller IC : Sitronix ST7528 or equivalent
 For the detailed information, please refer to the IC specifications.

MECHANICAL DIMENSIONS

Item	Dimension	Unit	Item	Dimension	Unit
Outline Dimension		mm	Viewing Area	50.0 (L)x42.0(W)	mm
No Backlight (N)	55.0(L)x56.0(W)x2.9max.(H)	mm	Dot Pitch	0.30(L)x0.30(W)	mm
LED Sided Backlight(L)	55.0(L)x56.0(W)x7.0max.(H)		Dot Size	0.27(L)x0.27(W)	mm

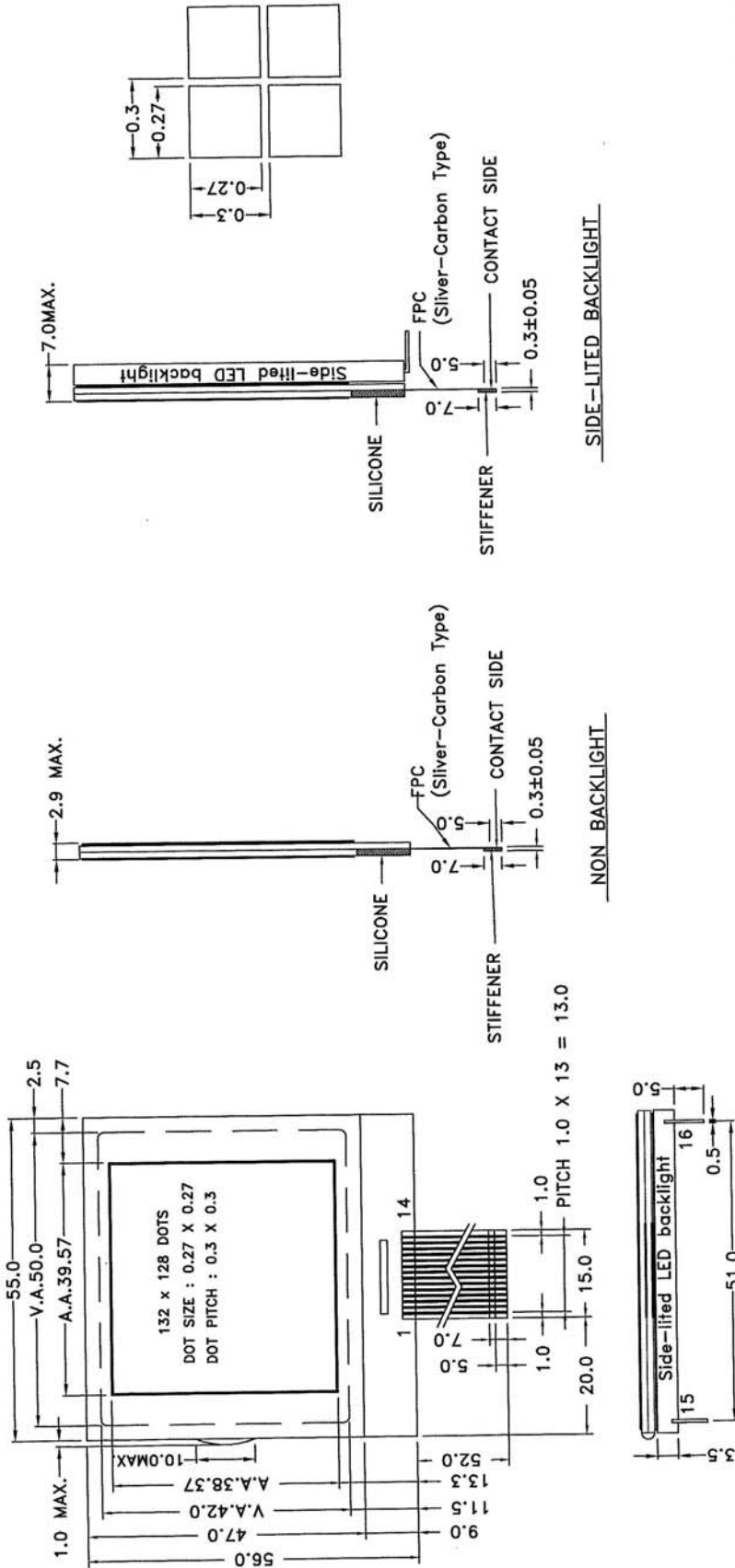
CONNECTOR PIN ASSIGNMENT

Pin No.	Symbol	Function
1	V0	LCD Driver Supply Voltage
2	V1	
3	V2	
4	V3	
5	V4	
6	VLCD	Operating Voltage for LCD
7	VSS	Ground
8	VDD	Supply Voltage for Logic
9	D7	Serial Input Data
10	D6	Serial Input Clock
11	A0	Register Select
12	RST	Reset
13	XCS	Chip Select
14	NC	No Connection
*15	A	Supply Voltage for Backlight (+VE)
*16	K	Supply Voltage for Backlight (-VE)

Note (*): Pin 15, 16 are used for backlight version

COUNTER DRAWING OF MODULE DIMENSION

MARK	REASON	PREPARED	DATE
△	Add BL, Change to FPC & LCD voltage	Yamaha	1 MAR 05
△	Add yellow green side B/L	Roger	2 Aug 06
△	Add amber side B/L	Timmy	16 NOV 07
△	Change VLCD & backlight current	Timmy	08 JUN 10

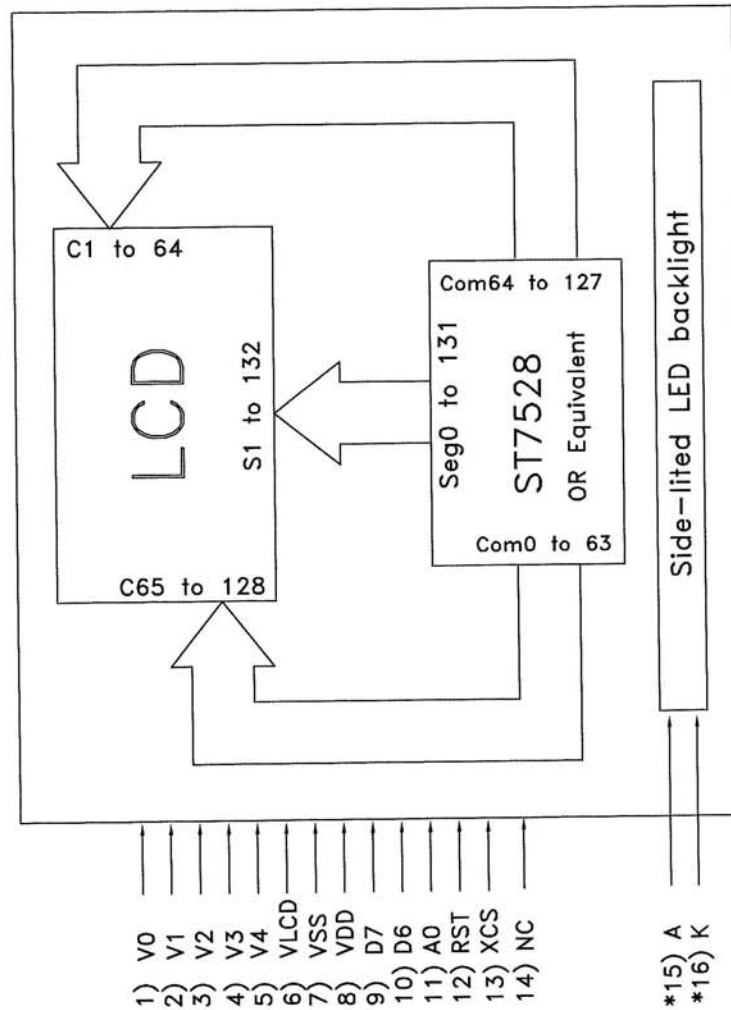


TOLERANCE IF NOT SPECIFY SCALE ±0.5mm		UNIT IN mm	
REV.	REVISION RECORD	CUSTOMER	APPROVED
00	1st ISSUE	10 JUN 04	DATE
01	Add BL, Change to FPC & LCD voltage	1 MAR 05	DATE
02	Add yellow green B/L	2 Aug 06	DATE
03	Add amber side B/L	16 NOV 07	DATE
04	Change VLCD & backlight current	08 JUN 10	DATE

CLOVER DISPLAY LTD. (HK)		SHEET 1 OF 3	
STANDARD		MODEL NO. CV9132A	
CUSTOMER		TITLE: MODULE DIMENSION	
AGENT		DRAWN BY: Timmy	
CUSTOMER REF.		DATE: 08 JUN 10	
OUR REF. X9025		CHECKED BY: <i>[Signature]</i>	
		DATE: 08 JUN 06	
		APPROVED BY: <i>[Signature]</i>	
		DATE: 08 JUN 10	

COUNTER DRAWING OF PIN OUT & BLOCK DIAGRAM

PIN NO.	SYMBOL	FUNCTION
1	V0	LCD Driver Supply Voltage
2	V1	
3	V2	
4	V3	
5	V4	
6	VLCD	Operating Voltage for LCD
7	VSS	Ground
8	VDD	Supply Voltage for Logic
9	D7	Serial Input Data
10	D6	Serial Input Clock
11	A0	Register Select
12	RST	Reset
13	XCS	Chip Select
14	NC	No Connection
*15	A	Supply Voltage for Backlight (+VE)
*16	K	Supply Voltage for Backlight (-VE)



Note(*): Pin15,16 are for side-lit LED backlight versions only

TOLERANCE IF NOT SPECIFY $\pm 0.5mm$		SCALE N.T.S.	UNIT IN mm	CLOVER DISPLAY LTD. (HK)		SHEET 2 OF 3
REV.	REVISION RECORD	DATE	CUSTOMER	APPROVED	MODEL NO. CV9132A	
00	1st ISSUE	10 JUN 04	STANDARD	APPROVED	TITLE: PIN OUT & BLOCK DIAGRAM	
01	Add BL, Change to FPC & LCD voltage	1 MAR 05	AGENT	APPROVED	DRAWN BY: Timmy	DATE: 08 JUN 10
02	Add yellow green B/L	2 Aug 06			CHECKED BY: <i>[Signature]</i>	DATE: 08 JUN 10
03	Add amber side B/L	16 NOV 07			APPROVED BY: <i>[Signature]</i>	DATE: 08 JUN 10
04	Change VLCD & backlight current	08 JUN 10	CUSTOMER REF.	OUR REF. X9025		

ELECTRICAL CHARACTERISTICS

Conditions: VSS=0V, Ta=25°C

Item	Symbol	MIN.	TYP.	MAX.	Unit	Item	Symbol	MIN.	TYP.	MAX.	Unit
Supply Voltage for Logic	VDD	2.8	3.0	3.2	V	“H”Level Input Voltage	V _{IH}	0.7VDD	—	VDD	V
Supply Current for Logic	IDD	—	1.0	2.0	mA	“L”Level Input Voltage	V _{IL}	VSS	—	0.3VDD	V
Operating Voltage for LCD (*)	VLCD	10.5	11.0	11.5	V	—	—	—	—	—	—

Note (*): There is tolerance in optimum LCD driving voltage during production and it will be within the specified range.

Constant voltage driving:

Item	Symbol	MIN.	TYP.	MAX.	Unit	Condition
White Backlight current	IBL	31	36	41	mA	VBL = 5.0V
Amber Backlight current	IBL	60	70	80	mA	VBL = 5.0V

Constant current driving:

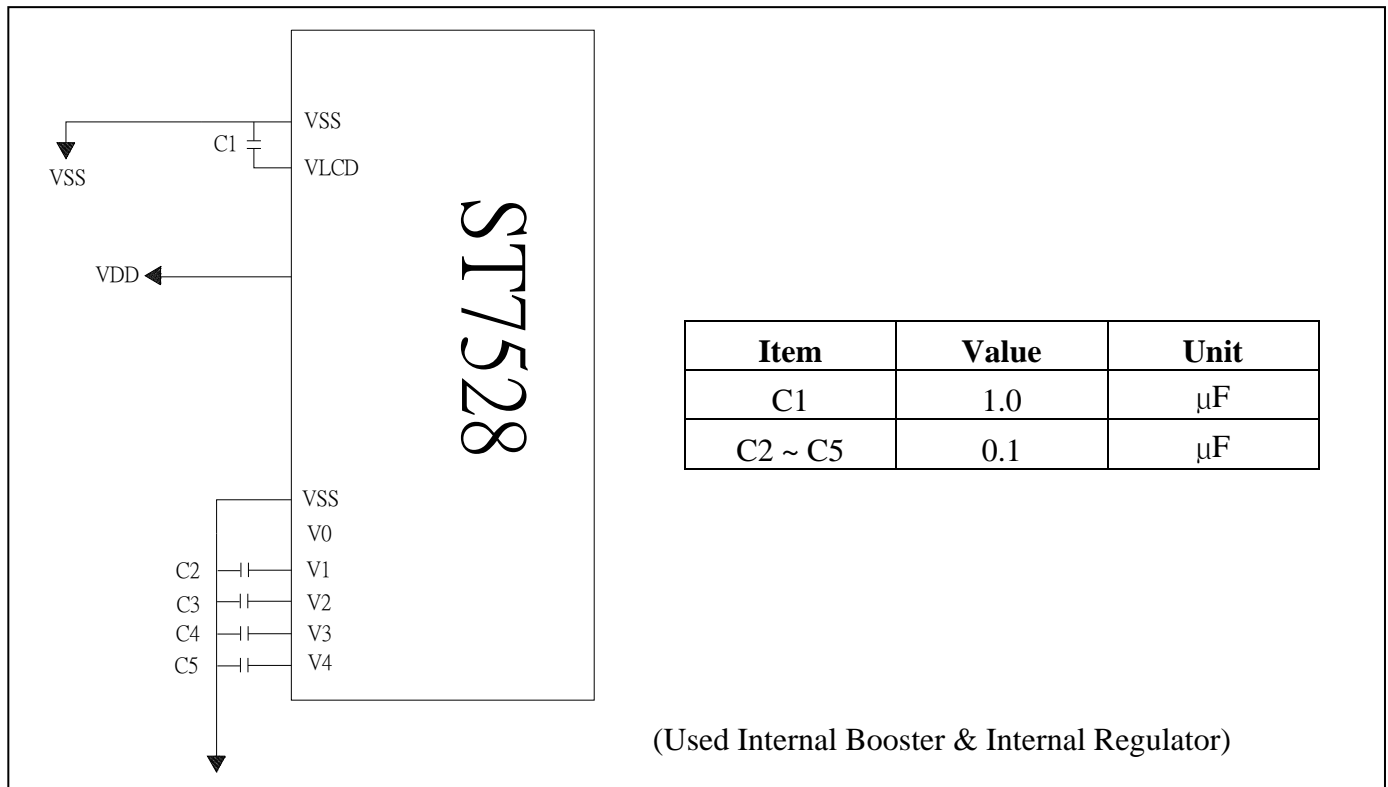
Item	Symbol	MIN.	TYP.	MAX.	Unit	Condition
Yellow Green Voltage	VBL	—	2.0	2.4	V	IBL =80mA

ABSOLUTE MAXIMUM RATINGS

Please make sure not to exceed the following maximum rating values under the worst application conditions

Item	Symbol	Rating (for normal temperature)	Rating (for wide temperature)	Unit
Supply Voltage	VDD	-0.5 to 5.0	-0.5 to 5.0	V
Input Voltage	V _{IN}	-0.5 to VDD +0.5	-0.5 to VDD +0.5	V
Operating Temperature	T _{opr}	0 to 50	-20 to 70	°C
Storage Temperature	T _{stg}	-10 to 60	-30 to 80	°C

REFERENCE CIRCUIT EXAMPLE



INSTRUCTIONS TABLE

Instruction	A0	RW	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Description
EXT=0 or 1											
Mode Set	0	0	0	0	1	1	1	0	0	0	2-byte instruction to set Mode and FR(Frame frequency control) BE(Booster efficiency control)
	0	0	FR3	FR2	FR1	FR0	0	BE	x'	EXT	
EXT=0											
Read display data	1	1	Read data								Read data into DDRAM
Write display data	1	0	Write data								Write data into DDRAM
Read status	0	1	BUSY	ON	RES	MF2	MF1	MF0	DS1	DS0	Read the internal status
ICON control register ON/OFF	0	0	1	0	1	0	0	0	1	ICON	ICON=0: ICON disable(default) ICON=1: ICON enable & set the page address to 16
Set page address	0	0	1	0	1	1	P3	P2	P1	P0	Set page address
Set column address MSB	0	0	0	0	0	1	Y9	Y8	Y7	Y6	Set column address MSB
Set column address LSB	0	0	0	0	0	0	Y5	Y4	Y3	Y2	Set column address LSB
Set modify-read	0	0	1	1	1	0	0	0	0	0	Set modify-read mode
Reset modify-read	0	0	1	1	1	0	1	1	1	0	release modify-read mode
Display ON/OFF	0	0	1	0	1	0	1	1	1	D	D=0: Display OFF D=1: Display ON
Set initial display line register	0	0	0	1	0	0	0	0	x'	x'	2-byte instruction to specify the initial display line to realize vertical scrolling
	0	0	x'	S6	S5	S4	S3	S2	S1	S0	
Set initial COM0 register	0	0	0	1	0	0	0	1	x'	x'	2-byte instruction to specify the initial COM0 to realize window scrolling
	0	0	x'	C6	C5	C4	C3	C2	C1	C0	
Set partial display duty ration	0	0	0	1	0	0	1	0	x'	x'	2-byte instruction to set partial display duty ratio
	0	0	D7	D6	D5	D4	D3	D2	D1	D0	
Set N-line inversion	0	0	0	1	0	0	1	1	x'	x'	2-byte instruction to set N-line inversion register
	0	0	x'	x'	x'	N4	N3	N2	N1	N0	
Release N-line inversion	0	0	1	1	1	0	0	1	0	0	Release N-line inversion mode
Reverse display ON/OFF	0	0	1	0	1	0	0	1	1	REV	REV=0: normal display REV=1: reverse display
Entire display ON/OFF	0	0	1	0	1	0	0	1	0	EON	EON=0: normal display EON=1: entire display ON

INSTRUCTIONS TABLE(CONT.)

Instruction	A0	RW	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Description
Ext=0											
Power control	0	0	0	0	1	0	1	VC	VR	VF	Control power circuit operation
Select DC-DC step-up	0	0	0	1	1	0	0	1	DC1	DC0	Select the step-up of internal voltage converter
Select regulator register	0	0	0	0	1	0	0	R2	R1	R0	Select the internal resistance ratio of the regulator resistor
Select electronic volumn register	0	0	1	0	0	0	0	0	0	1	2-byte instruction to specify the reference voltage
	0	0	x'	x'	EV5	EV4	EV3	EV2	EV1	EV0	
Select LCD bias	0	0	0	1	0	1	0	B2	B1	B0	Select LCD bias
Bias Power Save	0	0	1	1	1	1	0	0	1	1	Bias Power save Save the Bias current consumption
	0	0	0	0	0	0	0	0	0	0	
SHL select	0	0	1	1	0	0	SHL	x'	x'	x'	COM bi-directional selection SHL=0: normal direction SHL=1: reverse direction
ADC select	0	0	1	0	1	0	0	0	0	ADC	SEG bi-direction selection ADC=0: normal direction ADC=1: reverse direction
Oscillator on start	0	0	1	0	1	0	1	0	1	1	Start the built-in oscillator
Set power save mode	0	0	1	0	1	0	1	0	0	P	P=0: normal mode P=1: sleep mode
Release power save mode	0	0	1	1	1	0	0	0	0	1	release power save mode
Reset	0	0	1	1	1	0	0	0	1	0	initial the internal function
Set data direction & display data length(DDL)	x'	x'	1	1	1	0	1	0	0	0	2-byte instruction to specify the number of data bytes. (SPI mode)
	x'	x'	D7	D6	D5	D4	D3	D2	D1	D0	
Select FRC and PWM mode	0	0	1	0	0	1	0	FRC	PWM1	PWM0	FRC(1:3FRC, 0:4FRC) PWM1 PWM0 0 0 45PWM 0 1 45 PWM 1 0 60PWM 1 1 ---
NOP	0	0	1	1	1	0	0	0	1	1	<u>No operation</u>
Test Instruction	0	0	1	1	1	1	x'	x'	x'	x'	<u>Don't use this instruction</u>

INSTRUCTIONS TABLE(CONT.)

Instruction	A0	RW	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Description
EXT=1											
Set white mode and 1 st frame, set pulse width	0	0	1	0	0	0	0	0	0	0	Set white mode and 1st frame
	0	0	X'	X'	GA05	GA04	GA03	GA02	GA01	GA00	
Set white mode and 2 nd frame, set pulse width	0	0	1	0	0	0	0	0	0	1	Set white mode and 2nd frame
	0	0	X'	X'	GA05	GA04	GA03	GA02	GA01	GA00	
Set white mode and 3 rd frame, set pulse width	0	0	1	0	0	0	0	0	1	0	Set white mode and 3rd frame
	0	0	X'	X'	GA05	GA04	GA03	GA02	GA01	GA00	
Set white mode and 4 th frame, set pulse width	0	0	1	0	0	0	0	0	1	1	Set white mode and 4th frame
	0	0	X'	X'	GA05	GA04	GA03	GA02	GA01	GA00	
Set gray level 1 mode	0	0	84H~87H (4 bytes)							Set gray level1	
Set gray level 2 mode	0	0	88H~8BH (4 bytes)							Set gray level2	
Set gray level 3 mode	0	0	8CH~8FH (4bytes)							Set gray level3	
Set gray level 4 mode	0	0	90H~93H (4bytes)							Set gray level4	
Set gray level 5 mode	0	0	94H~97H (4bytes)							Set gray level5	
Set gray level 6 mode	0	0	98H~9BH (4 bytes)							Set gray level6	
Set gray level 7 mode	0	0	9CH~9FH (4 bytes)							Set gray level7	
Set gray level 8 mode	0	0	A0H~A3H (4 bytes)							Set gray level8	
Set gray level 9 mode	0	0	A4H~A7H (4 bytes)							Set gray level9	
Set gray level 10 mode	0	0	A8H~ABH (4 bytes)							Set gray level10	
Set gray level 11mode	0	0	ACH~AFH (4 bytes)							Set gray level11	
Set gray level 12 mode	0	0	B0H~B3H (4 bytes)							Set gray level12	
Set gray level 13 mode	0	0	B4H~B7H (4 bytes)							Set gray level13	
Set gray level 14 mode	0	0	B8H~BBH (4 bytes)							Set gray level14	
Set Dark mode and 1st frame, set pulse width	0	0	1	0	1	1	1	1	0	0	Set Dark mode and 1st frame, set pulse width
	0	0	X'	X'	GAF5	GAF4	GAF3	GAF2	GAF1	GAF0	
Set Dark mode and 2nd frame, set pulse width	0	0	1	0	1	1	1	1	0	1	Set Dark mode and 2nd frame, set pulse width
	0	0	X'	X'	GAF5	GAF4	GAF3	GAF2	GAF1	GAF0	
Set Dark mode and 3rd frame, set pulse width	0	0	1	0	1	1	1	1	1	0	Set Dark mode and 3rd frame, set pulse width
	0	0	X'	X'	GAF5	GAF4	GAF3	GAF2	GAF1	GAF0	
Set Dark mode and 4th frame, set pulse width	0	0	1	0	1	1	1	1	1	1	Set Dark mode and 4th frame, set pulse width
	0	0	X'	X'	GAF5	GAF4	GAF3	GAF2	GAF1	GAF0	

RECOMMENDED INITIAL SETTINGS

Set Initial COM0 Register (2 nd Instruction)	: 00H
Set Initial Display Line Register (2 nd Instruction)	: 00H
ADC Select	: A0H
Set Partial Display Duty Ration (2 nd Instruction)	: 80H
Select LCD Bias	: 57H
SHL Select	: C0H
Power Control	: 2FH
Select Regulator Resistor	: 26H
Select Electronic Volume Register(2 nd Instruction)	: 16H
Select DC-DC Set-up	: 67H

DISPLAY DATA RAM

Page Address				Data	Line Address	COM			
D3	D2	D1	D0						
0	0	0	0	D0	Page 0	00H			
				D1		01H			
				D2		02H			
				D3		03H			
				D4		04H			
				D5		05H			
				D6		06H			
				D7		07H			
0	0	0	1	D0	Page 1	08H			
				D1		09H			
				D2		0AH			
				D3		0BH			
				D4		0CH			
				D5		0DH			
				D6		0EH			
				D7		0FH			
0	0	1	0	D0	Page 2	10H			
				D1		11H			
				D2		12H			
				D3		13H			
				D4		14H			
				D5		15H			
				D6		16H			
				D7		17H			
⋮				⋮		⋮			
1	1	0	1	D0	Page 13	68H			
				D1		69H			
				D2		6AH			
				D3		6BH			
				D4		6CH			
				D5		6DH			
				D6		6EH			
				D7		6FH			
1	1	1	0	D0	Page 14	70H			
				D1		71H			
				D2		72H			
				D3		73H			
				D4		74H			
				D5		75H			
				D6		76H			
				D7		77H			
1	1	1	1	D0	Page 15	78H			
				D1		79H			
				D2		7AH			
				D3		7BH			
				D4		7CH			
				D5		7DH			
				D6		7EH			
				D7		7FH			
ICON				D0	Page 16		80H	COMS	

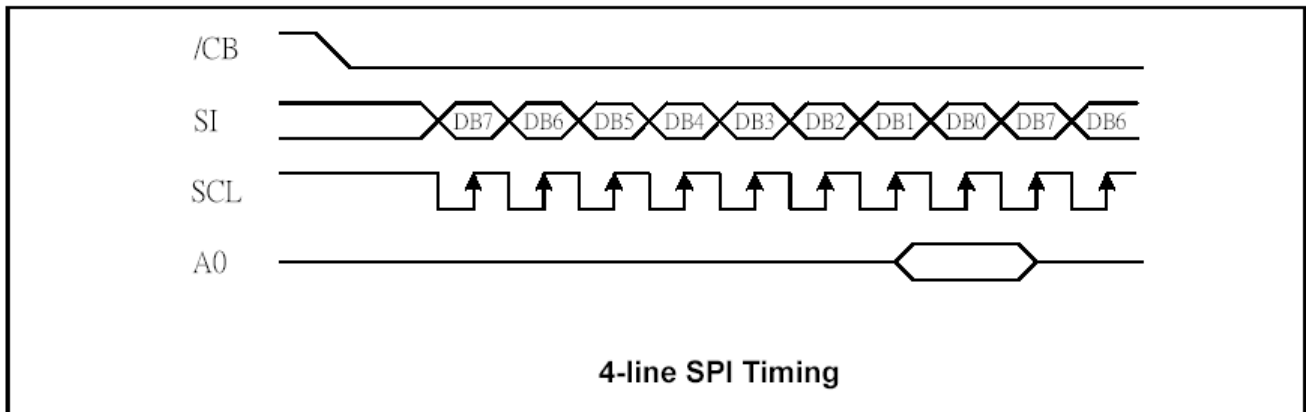
0083	0182	0281	0380	047F	057E	067D	077C	087B	097A	0A79	0B78	0C77	0D76	0E75	0F74	1073	1172	1271	1370	146F	156E	166D	176C	186B	196A	1A69	1B68	1C67	1D66	1E65	1F64	2063	2162	2261	2360	245F	255E	265D	275C	285B	295A	2A59	2B58	2C57	2D56	2E55	2F54	3053	3152	3251	3350	344F	354E	364D	374C	384B	394A	3A49	3B48	3C47	3D46	3E45	3F44	4043	4142	4241	4340	443F	453E	463D	473C	483B	493A	4A39	4B38	4C37	4D36	4E35	4F34	5033	5132	5231	5330	542F	552E	562D	572C	582B	592A	5A29	5B28	5C27	5D26	5E25	5F24	6023	6122	6221	6320	641F	651E	661D	671C	681B	691A	6A19	6B18	6C17	6D16	6E15	6F14	7013	7112	7211	7310	740F	750E	760D	770C	780B	790A	7A09	7B08	7C07	7D06	7E05	7F04	8003	8102	8201	8300	84	ADC	SEG
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	----	-----	-----

ICON address just can set by ICON ON instruction

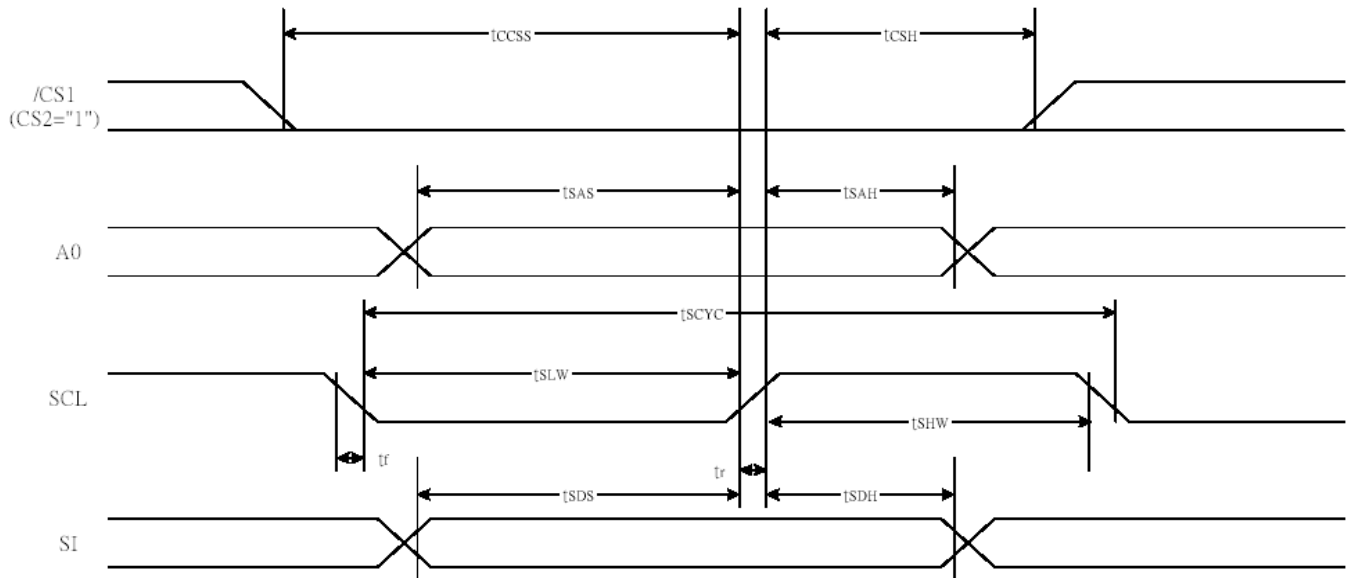
THE COLUMN ADDRESS AND SEGMENT OUTPUTS

SEG output	SEG 0	SEG 1	SEG 2	SEG 3	...	SEG 128	SEG 129	SEG 130	SEG 131
Column address [Y9:Y2]	00H	01H	02H	03H	...	80H	81H	82H	83H
Internal column address [Y9:Y0]	00 01 02 03	04 05 06 07	08 09 0A 0B	0C 0D 0E 0F	...	200 201 202 203	204 205 206 207	208 209 20A 20B	20C 20D 20E 20F
Display data (MX=0)	1 1 1 1	1 1 1 0	1 1 0 1	1 1 0 0	...	0 0 1 1	0 0 1 0	0 0 0 1	0 0 0 0
LCD panel display	[Dark Gray]				...	[Light Gray]			
Display data (MX=1)	0 0 0 0	0 0 0 1	0 0 1 0	0 0 1 1	...	1 1 0 0	1 1 0 1	1 1 1 0	1 1 1 1
LCD panel display	[Light Gray]				...	[Dark Gray]			

4-Line SPI MODE

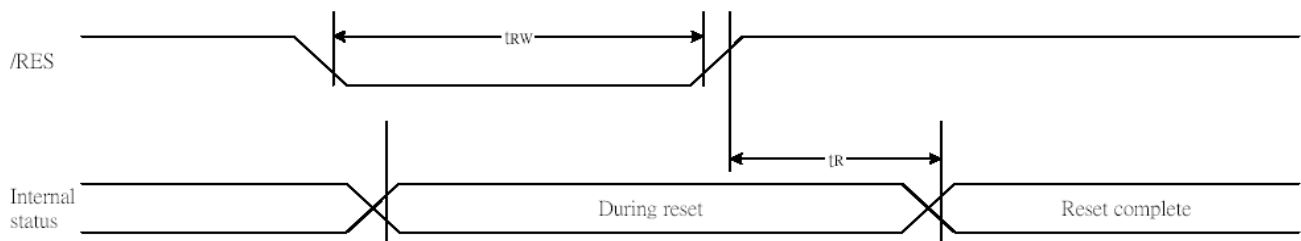


4-Line INTERFACE TIMING DIAGRAM



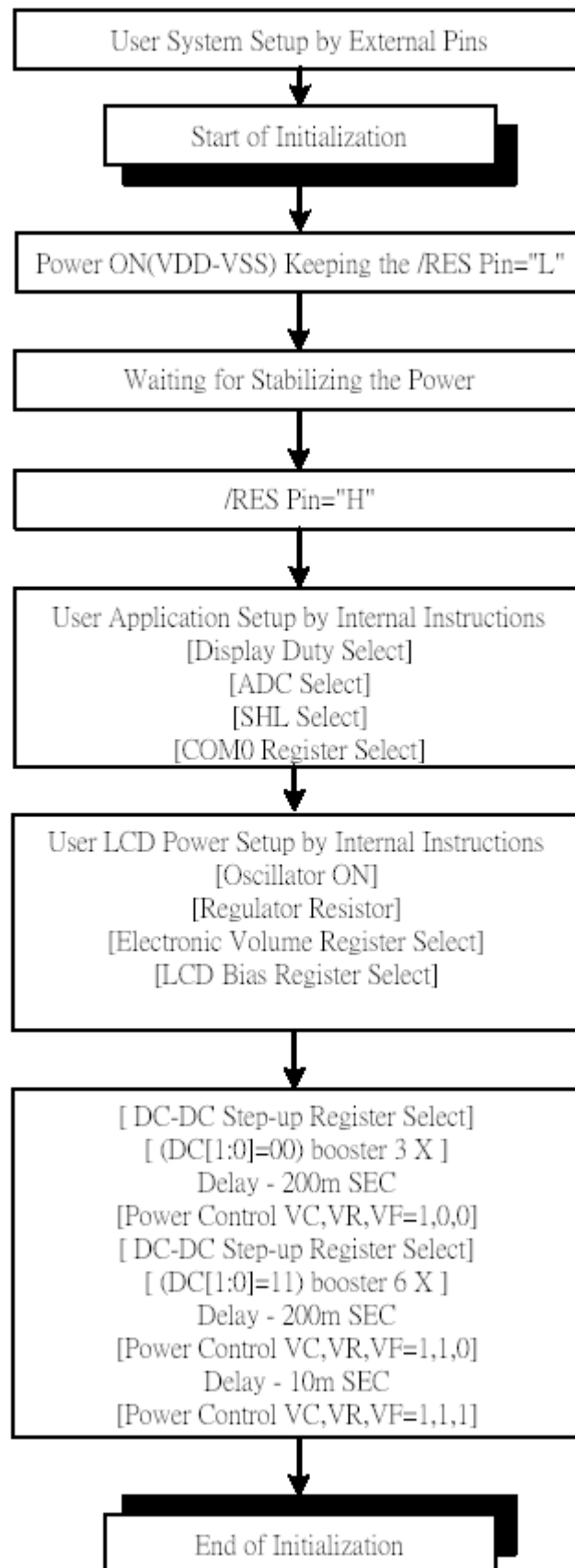
Item	Signal	Symbol	Condition	Rating		Units
				Min.	Max.	
Serial Clock Period	SCL	tSCYC		50	—	ns
SCL "H" pulse width		tSHW		25	—	
SCL "L" pulse width		tSLW		25	—	
Address setup time	A0	tSAS		20	—	
Address hold time		tSAH		10	—	
Data setup time	SI	tSDS		20	—	
Data hold time		tSDH		10	—	
CS-SCL time	CSB	tCSS		20	—	
CS-SCL time		tCSH		40	—	

RESET TIMING DIAGRAM



Item	Signal	Symbol	Condition	Rating			Units
				Min.	Typ.	Max.	
Reset time		tR		—	—	1	us
Reset "L" pulse width	RESB	tRW		1	—	—	us

INITIALIZING WITH THE BUILT-IN POWER SUPPLY CIRCUITS



ELECTRO-OPTICAL CHARACTERISTICS

MEASURING CONDITION: POWER SUPPLY = $V_{OP} / 64 \text{ Hz}$
 TEMPERATURE = $22 \pm 5 \text{ }^\circ\text{C}$
 RELATIVE HUMIDITY = $60 \pm 15 \%$

ITEM	SYMBOL	UNIT	TYP. STN
RESPONSE TIME	Ton	ms	290
	Toff	ms	370
CONTRAST RATIO	Cr	-	9
VIEWING ANGLE (6 O'clock) (Cr \geq 2)	V3:00	$^\circ$	40
	V6:00	$^\circ$	60
	V9:00	$^\circ$	40
	V12:00	$^\circ$	40

THE ELECTRO-OPTICAL CHARACTERISTICS ARE MEASURED VALUE BUT NOT GUARANTEED ONES.

RELIABILITY OF LCD MODULE

ITEM	TEST CONDITION FOR NORMAL TEMPERATURE	TEST CONDITION FOR WIDE TEMPERATURE	TIME
High temperature operating	50°C	70°C	240 hours
Low temperature operating	0°C	-20°C	240 hours
High temperature storage	60°C	80°C	240 hours
Low temperature storage	-10°C	-30°C	240 hours
Temperature-humidity storage	40°C 90% R.H.	60°C 90% R.H.	96 hours
Temperature cycling	-10°C to 60°C 30 Min Dwell	-30°C to 80°C 30 Min Dwell	5 cycle
Vibration Test at LCM Level	Freq 10-55 Hz Sweep rate: 10-55-10 at 1 min Sweep mode Linear Displacement: 2 mm p-p 1 Hour each for X, Y, Z	Freq 10-55 Hz Sweep rate: 10-55-10 at 1 min Sweep mode Linear Displacement: 2 mm p-p 1 Hour each for X, Y, Z	—

SAMPLING METHOD

SAMPLING PLAN: MIL-STD 105E

CLASS OF AQL: LEVEL II/ SINGLE SAMPLING
 MAJOR-0.65% MINOR – 1.5%

QUALITY STANDARD

DEFECT	CRITERIA	TYPE	FIGURE
SHORT CIRCUIT	-	MAJOR	-
MISSING SEGMENT	-	MAJOR	-
UNEVEN / POOR CONTRAST	-	MAJOR	-
CROSS TALK	-	MAJOR	-
PIN HOLE	$MAX(a,b) \leq 1/4 W$	MINOR	1
EXCESS SEGMENT	$MAX(c,d) \leq 1/4 T$	MINOR	1
BUBBLES	$d^* \geq 0.2$ QTY=0	MINOR	2
BLACKS SPOTS	$d \leq 0.3$ N.A.** $0.3 < d \leq 0.4$ QTY \leq 1 $0.4 < d$ QTY=0	MINOR	2
LINE SCRATCHES	$x \geq 0.7$ $y \geq 0.05$ QTY=0	MINOR	3
BLACK LINE	$x \geq 0.7$ $y \geq 0.05$ QTY=0	MINOR	3

*d = MAX (d₁,d₂)

** N. A . = NOT APPLICABLE

DEFECT TABLE : B

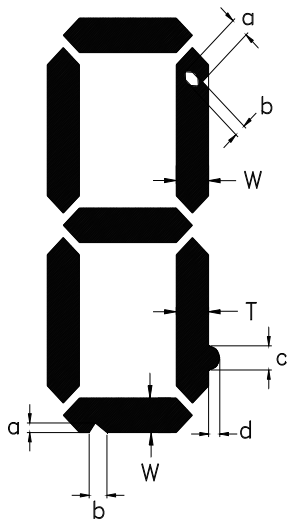
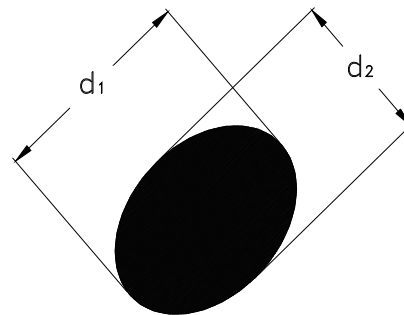
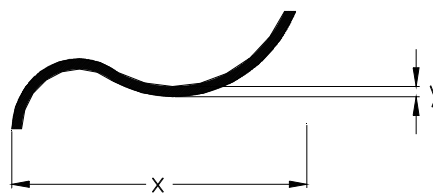


fig . 1



POLARIZER BUBBLES / SPOTS

fig . 2



LINE SCRATCHES / BLACK LINE

fig . 3

QUALITY STANDARD (CONT .)

DEFECT		CRITERIA	TYPE	FIGURE
CHIPS	CONTACT EDGE	$e \leq 1/2T$ $f \leq 1/3W$ $g \leq 3.5$	MINOR	4
	BOTTOM GLASS	$p \leq 1.0$ $q \leq 3.5$ $r \leq 1/2T$		4
	CORNER	$a \leq 1.5$ $b \leq W$		4
	TOP GLASS	$a \leq 3.0$ $b \leq 1/3T$ $c \leq 1/2W$		5
GLASS PROTRUSION		$a \leq 1/4 W$	MINOR	6
RAINBOW		-	MINOR	-

UNLESS STATE OTHERWISE , ALL UNIT ARE IN MILLIMETER .

DEFECT TABLE : B

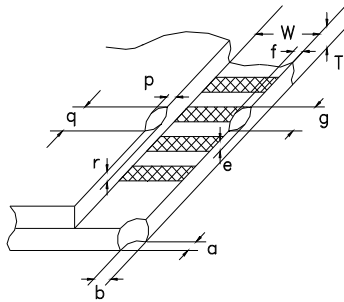


fig . 4

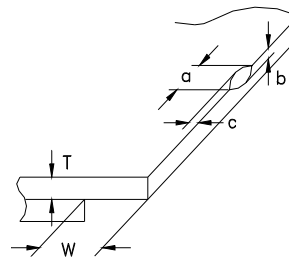


fig . 5

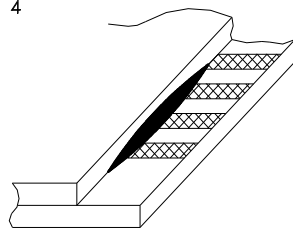


fig . 6

HANDLING PRECAUTIONS

(1) CAUTION OF LCD HANDLING & CLEANING

The polarizing plate on the surface of the panel is made from organic substances. Be very careful for chemicals not to touch the plate or it leads the polarizing plate to deteriorate.

If the use of a chemical is unavoidable, wipe the panel lightly with soft materials, such as gauze and absorbent cotton, soaked in a solvent.

*Usable solvent: Alcohol (ethanol, IPA and the like)

*Appropriate solvent: Ketones, ethyl alcohol

Avoid wiping with a dry cloth, since it could damage the surface of the polarizing plate and others.

Do not expose to direct sunlight or fluorescent light for a long time

(2) CAUTION AGAINST STATIC CHARGE

The LCD modules use CMOS LSI drivers, so customers are recommended that any unused input terminal would be connected to V_{DD} or V_{SS} , do not input any signals before power is turned on, and ground your body, work/assembly areas, assembly equipment to protect against static electricity.

(3) ESD PRECAUTION

Inputs and outputs are protected against electrostatic discharge in normal handling. However, to be totally safe, it is recommended to take normal precautions appropriate to handling LCM module. For example: product surface grounding. Always take ESD precaution when handling the *LCD Module*. Components are exposed for direct finger touches and can be damaged unless ESD precaution is taken.

(4) PACKAGING

Avoid intense shock and falls from a height and do not operate or store them exposed to direct sunshine or high temperature/humidity for long periods.

(5) CAUTION FOR OPERATION

The viewing angle can be adjusted by varying the LCD driving voltage V_O .

Driving voltage should be kept within specified range, excess voltage shortens display life.

Response time increases with decrease in temperature.

Display may turn black or dark Blue at temperature above its operational range; this is however not destructive and the display will return to normal once the temperature falls back to range.

Mechanical disturbance during operation (such as pressing on the viewing area) may cause the segments to appear "fractured". They will recover once the display is turned off.

Condensation at terminals will cause malfunction and possible electrochemical reaction. Relative humidity of the environment should therefore be kept below 60%.

(6) SAFETY

Liquid crystal may leak out of a damaged LCD, it is recommended to wash off the liquid crystal by using solvents such as acetone or ethanol and should be burned up later.

If any liquid leak out of a damaged glass cell comes in contact with your hands, wash it off with soap and water immediately.

WARRANTY

CLOVER will replace or repair any of her LCD module in accordance with her LCD specification for a period of one year from date of shipment. The warranty liability of Clover is limited to repair and/or replacement. Clover will not be responsible for any subsequent or consequential event.