

LCD MODULE SPECIFICATION

Model: CV9007E - _ _ - _ - _ - _

Revision	04
Engineering	KYLam
Date	03 July 2024
Our Reference	9026

ADDRESS: 1st FLOOR, EFFICIENCY HOUSE, 35 TAI YAU STREET, SAN PO KONG,

KOWLOON, HONG KONG.

TEL : (852) 2341 3238 (SALES OFFICE) (852) 2342 8228 (GENERAL OFFICE)

FAX : (852) 2357 4237 (SALES OFFICE)

E-MAIL : <u>cdl@cloverdisplay.com</u>

URL: http://www.cloverdisplay.com

MODE OF DISPLAY

Display mode

Display condition

Viewing direction 6 O' clock

STN: Yellow green

Reflective type

Transflective type

12 O' clock

Blue (negative)

Grey

Transmissive type

3 O' clock

FSTN positive

Others 9 O' clock

FSTN negative

LCD MODULE NUMBER NOTATION:

*(1)---Model number of standard LCD Modules

*(2)---Backlight type

N – No backlight

E – EL backlight

L – Side-lited LED backlight

M- Array LED backlight

C - CCFL

*(3)---Backlight color

N – No backlight

A - Amber

B - Blue

O- Orange

W-White

Y – Yellow green

*(4)---Display mode

T - TN

V – TN (Negative)

S – STN Yellow green

G – STN Grey

B – STN Blue (Negative)

F - FSTN

N – FSTN (Negative)

*(5)---Rear polarizer type

R – Reflective

F – Transflective

T – Transmissive

*(6)---Temperature range

N - Normal

W-Extended

*(7)---Viewing direction

6-6 O'clock

2-12 O'clock

3 - 3 O'clock

9 – 9 O'clock

*(8)---Special code for other requirements (Can be omitted if not used)

1 OF 18 SPEC. REV.04 **PAGE**

GENERAL DESCRIPTION

Display mode : 128 X 64 dots, Graphic COG LCD module

Interface : 8-bit parallel

Driving method : 1/65 duty, 1/9 bias

Controller IC : Sitronix ST7565P or equivalent

For the detailed information, please refer to the IC specifications. In the event of any discrepancies between this specification and IC

specification, the IC specification shall prevail.

MECHANICAL DIMENSIONS

Item	Dimension	Unit	Item	Dimension	Unit
Outline Dimension			Viewing Area	59.0 (L)x30.35(W)	mm
No Backlight (N)	64.0(L)x47.35(W)x2.9max.(H)	mm	Dot Pitch	0.4(L)x0.4(W)	mm
LED Sided Backlight(L)	64.0(L)x47.35(W)x7.0max.(H)	mm	Dot Size	0.35(L)x0.35(W)	mm

CONNECTOR PIN ASSIGNMENT

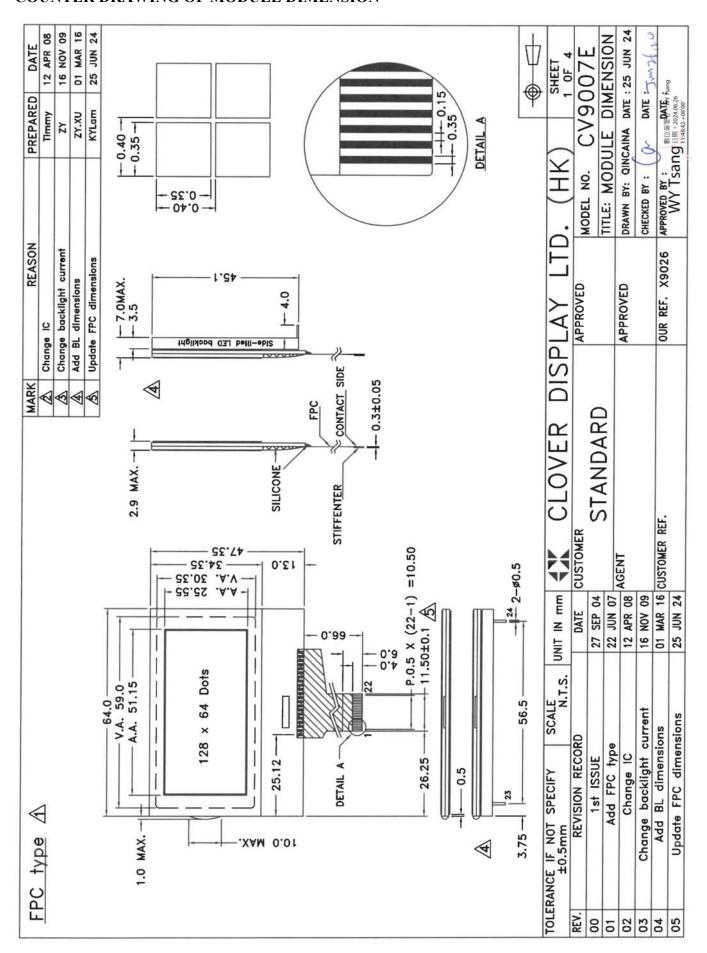
Pin No.	Symbol	Function	Pin No.	Symbol	Function		
1	V0		13	DB3			
2	V1		14	DB2	Data bus		
3	V2	Power supply for LCD	15	DB1			
4	V3		16	DB0			
5	V4		17	/RD(E)	Read signal		
6	VOUT	Voltage converter input	18	/WR(R/W)	Write signal		
7	VSS	Ground	19	A0	Register select input		
8	VDD	Power supply for logic	20	/RES	External reset input		
9	DB7(SI)		21	CS2	Chip select		
10	DB6(SCL)	Data bus	*22	NC	No connection		
11	DB5		* 23	A	Supply voltage for backlight (+VE)		
12	DB4		* 24	K	Supply voltage for backlight (-VE)		

Note (*): Pin 22 are for FPC type only.

Pin 23,24 are for backlight versions only.

SPEC. REV.04 PAGE 2 OF 18

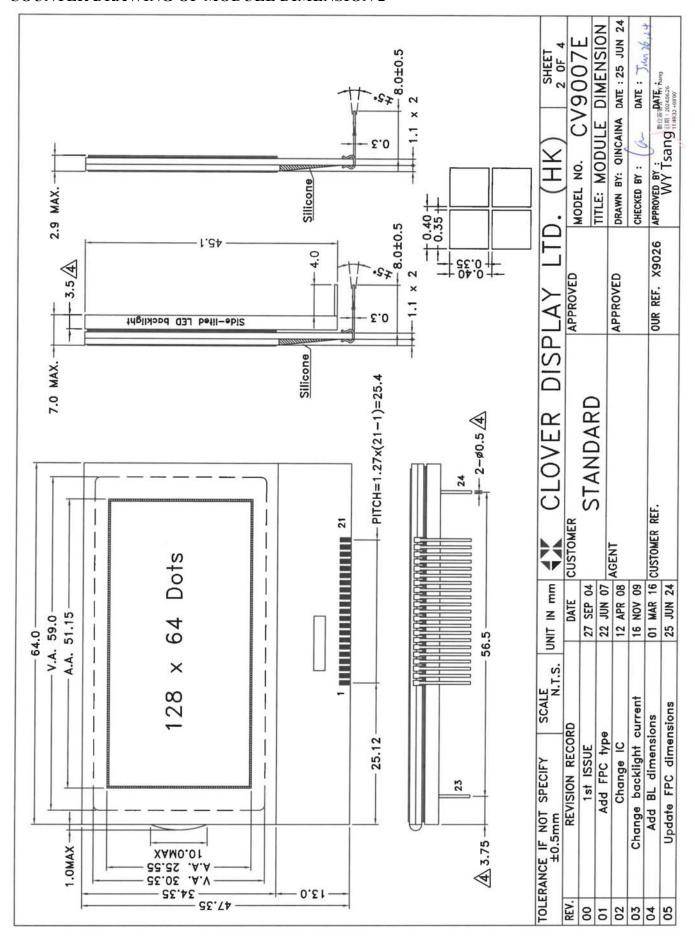
COUNTER DRAWING OF MODULE DIMENSION



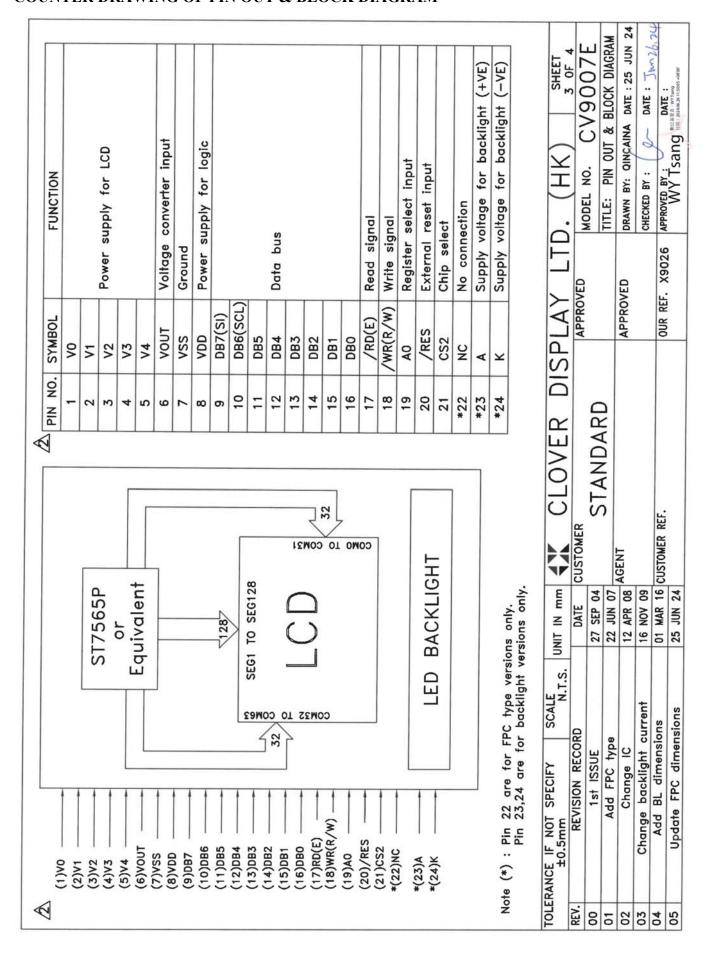
^{*}Special Code F must be used for FPC type

SPEC. REV.04 PAGE 3 OF 18

COUNTER DRAWING OF MODULE DIMENSION 2



COUNTER DRAWING OF PIN OUT & BLOCK DIAGRAM



Conditions: VSS=0V, @Ta=25°C

CLOVER DISPLAY LTD.

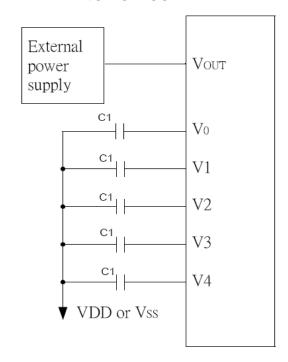
ELECTRICAL CHARACTERISTICS

										-	
Item	Symbol	MIN.	TYP.	MAX.	Unit	Item	Symbol	MIN.	TYP.	MAX.	Unit
Supply Voltage	Vdd	2.75	3.00	3.25	V	"H"Level Input Voltage	Vih	0.8VDD	-	Vdd	V
Supply Current	Idd	-	13	30	μΑ	"L"Level Input Voltage	VIL	VSS	-	0.2VDD	V
Voltage Converter input	VLCD	11.8	12.0	12.2	V	-	-	-	-	-	-
EL Backlight Voltage (VEL)						Backlight Current					
EL (@ Frequency 400Hz)	-	-	-	-	-	-	-	-	-	-	1
Side-lited LED Backlig	ht Forwa	rd Vol	tage (V	F)		Side-lited LED Backlight Forward Current (IF)					
White	VBL	-	3.5	-	V	White	IBL	26	30	35	mA
Blue	VBL	-	3.3	4.0	V	Blue	IBL	-	80	-	mA
Yellow Green	VBL	-	2.0	2.4	V	Yellow Green	IBL	-	80	-	mA

Note: To operate this module, please note the follow software settings.

- 1) Power Control Register (VC, VR, VF)=(0, 1, 1)
- 2) V0 voltage regulator internal resistor ratio set=(1, 1, 1)
- 3) Electronic volume register set=(1, 0, 1, 1, 1, 0)
- 4) For Optimum Contrast VLCD=12.0V±0.2V

REFERENCE CIRCUIT EXAMPLE



Item	Set value	units
C1	0.1 to 4.7	uF

ABSOLUTE MAXIMUM RATINGS

Please make sure not to exceed the following maximum rating values under the worst application conditions.

Item	Symbol	Rating (for normal temperature)	Rating (for wide temperature)	Unit
Supply Voltage	VDD	-0.3 to 3.6	-0.3 to 3.6	V
Operating Temperature	Topr	0 to 50	-20 to 70	°C
Storage Temperature	Tstg	-10 to 60	-30 to 80	°C

SPEC. REV.04 PAGE 6 OF 18

INSTRUCTIONS TABLE

Table 16: Table of ST7565P Commands (Note) *: disabled data

Table 16: Table of ST/565P Commands							(Note) *: disabled data					
Command	A0	/RD	/WR		nma D6			D3	D2	D1	D0	Function
(1) Display ON/OFF	0	1	0	1	0	1	0	1	1	1	0	LCD display ON/OFF 0: OFF, 1: ON
(2) Display start line set	0	1	0	0	1	Di	ispla	ay sta	art a	ddre	ess	Sets the display RAM display start line address
(3) Page address set	0	1	0	1	0	1	1	Pa	ge a	addr	ess	Sets the display RAM page address
(4) Column address set upper bit Column address set lower bit	0	1	0	0	0	0	1	colu Lea	umn ist s	add ignif	cant ress icant ress	Sets the most significant 4 bits of the display RAM column address. Sets the least significant 4 bits of the display RAM column address.
(5) Status read	0	0	1		St	atus	,	0	0	0	0	Reads the status data
(6) Display data write	1	1	0			١	Writ	e da	ta			Writes to the display RAM
(7) Display data read	1	0	1				Rea	d da	ta			Reads from the display RAM
(8) ADC select	0	1	0	1	0	1	0	0	0	0	0 1	Sets the display RAM address SEG output correspondence 0: normal, 1: reverse
(9) Display normal/ reverse	0	1	0	1	0	1	0	0	1	1	0 1	Sets the LCD display normal/ reverse 0: normal, 1: reverse
(10) Display all points ON/OFF	0	1	0	1	0	1	0	0	1	0	0 1	Display all points 0: normal display 1: all points ON
(11) LCD bias set	0	1	0	1	0	1	0	0	0	1	0 1	Sets the LCD drive voltage bias ratio 0: 1/9 bias, 1: 1/7 bias (ST7565P)
(12) Read/modify/write	0	1	0	1	1	1	0	0	0	0	0	Column address increment At write: +1 At read: 0
(13) End	0	1	0	1	1	1	0	1	1	1	0	Clear read/modify/write
(14) Reset	0	1	0	1	1	1	0	0	0	1	0	Internal reset
(15) Common output mode select	0	1	0	1	1	0	0	0 1	*	*	*	Select COM output scan direction 0: normal direction 1: reverse direction
(16) Power control set	0	1	0	0	0	1	0	1		oera ode	ting	Select internal power supply operating mode
(17) V0 voltage regulator internal resistor ratio set	0	1	0	0	0	1	0	0		esist atio	or	Select internal resistor ratio(Rb/Ra) mode
(18) Electronic volume mode set Electronic volume register set	0	1	0	1 0	0	0 Ele	0 ctro	0 nic v	0 olur		1 alue	Set the Vo output voltage electronic volume register
(19) Static indicator ON/OFF Static indicator	0	1	0	1	0		0	1	1		0 1	0: OFF, 1: ON
register set				0	0	0	0	0	0	0	Mode	Set the flashing mode
(20) Booster ratio set	0	1	0	1 0	1 0	1 0	1 0	1 0	0	ste	0 p-up llue	select booster ratio 00: 2x,3x,4x 01: 5x 11: 6x
(21) Power saver												Display OFF and display all points ON compound command
(22) NOP	0	1	0	1	1	1	0	0	0	1	1	Command for non-operation
(23) Test	0	1	0	1	1	1	1	*	*	*	*	Command for IC test. Do not use this command

SPEC. REV.04 PAGE 7 OF 18

RECOMMENDED INITIAL SETTINGS

LCD Bias Select : A2H ADC Select: A0H

Common output mode select : C0H Regulator Resistor Select : 27H Electronic volume register set : 2EH

Power control set: 2BH

DISPLAY DATA RAM

The display data RAM stores the dot data for the LCD. It has a 65 (8 page x 8 bit +1) x 132 bit structure.

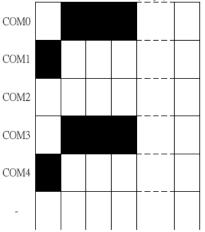
As is shown in Figure 3, the D7 to D0 display data from the MPU corresponds to the LCD display common direction; there are few constraints at the time of display data transfer when multiple ST7565P are used, thus and display structures can be created easily and with a high degree of

	noute	, a oa	o, c		iai a ing	g a.c
D0	0	1	1	1		0
D1	1	0	0	0		0
D2	0	0	0	0		0
D3	0	1	1	1		0
D4	1	0	0	0		0
-						

Display data RAM

freedom.

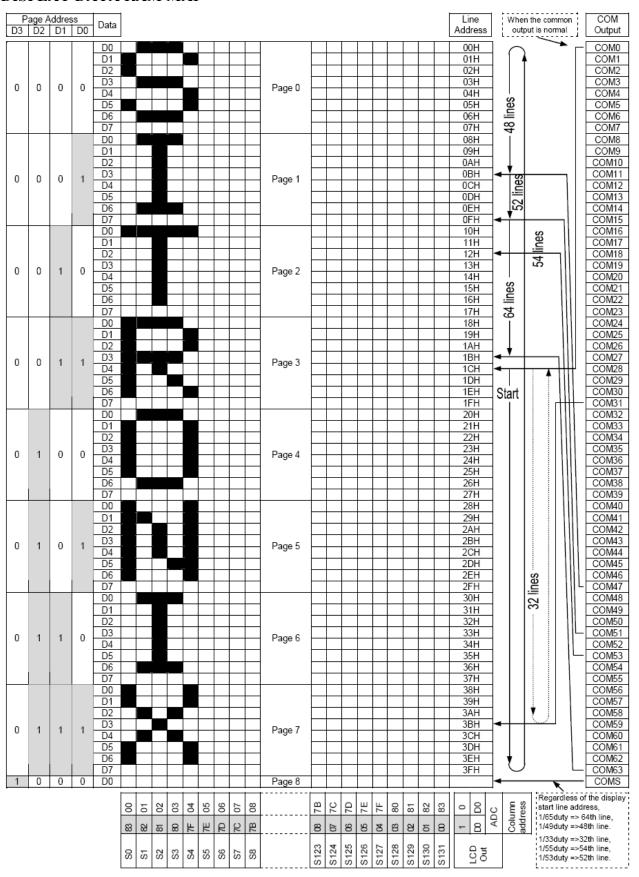
Moreover, reading from and writing to the display RAM from the MPU side is performed through the I/O buffer, which is an independent operation from signal reading for the liquid crystal driver. Consequently, even if the display data RAM is accessed asynchronously during liquid crystal display, it will not cause adverse effects on the display (such as flickering).



Liquid crystal display

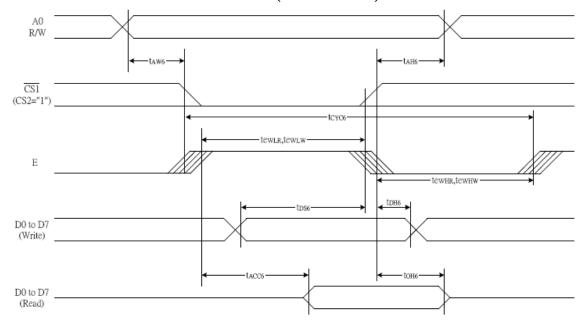
SPEC. REV.04 PAGE 8 OF 18

DISPLAY DATA RAM MAP



SPEC. REV.04 PAGE 9 OF 18

READ / WRITE CHARACTERISTICS (6800 SERIES)

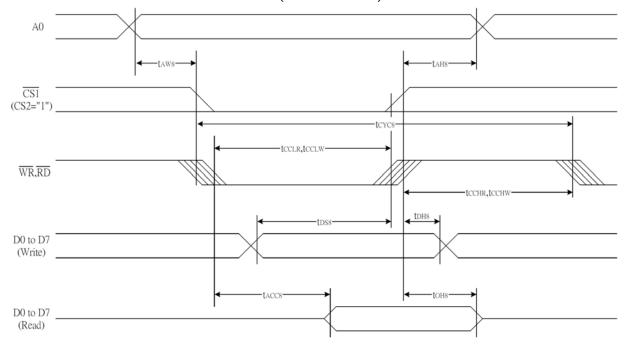


(VDD = 3.3V, Ta = -30 to 85°C)

Itama	Cianal	Cumahal		Rati		Units
Item	Signal	Symbol	Condition	Min.	Max.	Units
Address hold time		tah6		0	_	
Address setup time	A0	tAW6		0	_	
System cycle time		tcyc6		240	_	
Enable L pulse width (WRITE)	WR	tewuw		80	_	
Enable H pulse width (WRITE)	VVIC	tewhw		80	_	
Enable L pulse width (READ)	RD	tewlr		80	_	ns
Enable H pulse width (READ)	KD.	tewnr		140		
WRITE Data setup time		tDS6		40	_	
WRITE Address hold time	D0 to D7	tон6		0	_	
READ access time		tacce	CL = 100 pF	_	70	
READ Output disable time		tон6	CL = 100 pF	5	50	

SPEC. REV.04 PAGE 10 OF 18

READ / WRITE CHARACTERISTICS (8080 SERIES)

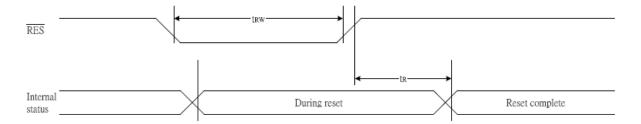


 $(VDD = 3.3V, Ta = -30 \text{ to } 85^{\circ}C)$

Item	Signal	Symbol	Condition	Rati	ing	Units
item	Signal	Symbol	Condition	Min.	Max.	Units
Address hold time		tAH8		0	_	
Address setup time	A0	tAW8		0	_	
System cycle time		tcyc8		240	_	
Enable L pulse width (WRITE)	WR	tcclw		80	_	
Enable H pulse width (WRITE)		t CCHW		80	_	
Enable L pulse width (READ)	- RD	tcclr		140	_	Ns
Enable H pulse width (READ)		tcchr		80		
WRITE Data setup time		tDS8		40	_	
WRITE Address hold time	D0 to D7	tDH8		0	_	
READ access time	D0 to D7	tACC8	CL = 100 pF	_	70	
READ Output disable time		t OH8	CL = 100 pF	5	50	

SPEC. REV.04 PAGE 11 OF 18

RESET INPUT TIMING



(VDD = 3.3V, Ta = -30 to 85°C)

Item	Signal Symbol		Condition	,	Rating	Units	
iteiii	Sigilal	Syllibol	Condition	Min.	Тур.	Max.	Oilits
Reset time		tr		_	_	1.0	us
Reset "L" pulse width	/RES	trw		1.0	_	_	us

SPEC. REV.04 PAGE 12 OF 18

THE RESET CIRCUIT

When the /RES input comes to the "L" level, these LSIs return to the default state. Their default states are as follows:

- 1. Display OFF
- 2. Normal display
- 3. ADC select: Normal (ADC command D0 = "L")
- 4. Power control register: (D2, D1, D0) = (0, 0, 0)
- 5. Serial interface internal register data clear
- 6. LCD power supply bias rate:

1/65 DUTY = 1/9 bias

1/49,1/55,1/53 DUTY = 1/8 bias

1/33 DUTY = 1/6 bias

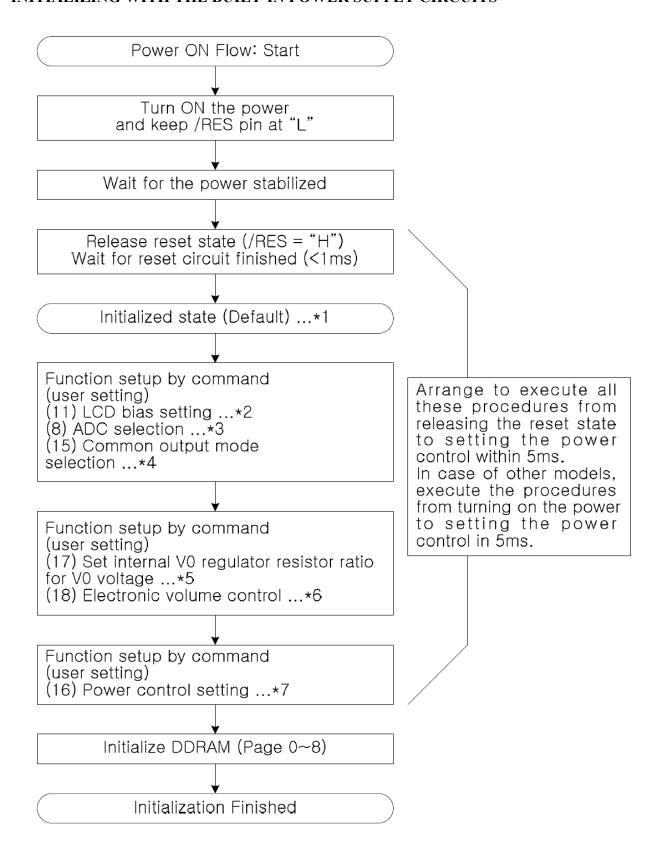
- 7. All-indicator lamps-on OFF (All-indicator lamps ON/OFF command D0 = "L")
- 8. Power saving clear
- 9. Vo voltage regulator internal resistors Ra and Rb separation
- Output conditions of SEG and COM terminals SEG=VSS, COM=VSS
- 11. Read modify write OFF
- 12. Static indicator OFF Static indicator register : (D1, D2) = (0, 0)
- 13. Display start line set to first line
- 14. Column address set to Address 0
- 15. Page address set to Page 0
- 16. Common output status normal
- 17. Vo voltage regulator internal resistor ratio set mode clear
- 18. Electronic volume register set mode clear Electronic volume register :

(D5, D4, D3, D2, D1, D0) = (1, 0, 0, 0, 0, 0)

19. Test mode clear

SPEC. REV.04 PAGE 13 OF 18

INITIALIZING WITH THE BUILT-IN POWER SUPPLY CIRCUITS



SPEC. REV.04 PAGE 14 OF 18

ELECTRO-OPTICAL CHARACTERISTICS

MEASURING CONDITION: POWER SUPPLY = Vop / 64 Hz

TEMPERATURE = 23 ± 5 °C

RELATIVE HUMIDITY = $60 \pm 20 \%$

ITEM	SYMBOL	UNIT	TYP. STN
RESPONSE TIME	Ton	ms	220
	Toff	ms	280
CONTRAST RATIO	Cr	-	12
	V3:00	0	40
VIEWING ANGLE	V6:00	0	70
(6 O'clock)	V9:00	0	40
$Cr \ge 2$	V12:00	0	50

THE ELECTRO-OPTICAL CHARACTERISTICS ARE MEASURED VALUE BUT NOT GUARANTEED ONES.

RELIABILITY OF LCD MODULE

	TEST CONDITION	TEST CONDITION		
ITEM	FOR NORMAL TEMPERATURE	FOR WIDE TEMPERATURE	TIME	
High temperature operating	50°C	70°C	240 hours	
Low temperature operating	0°C	-20°C	240 hours	
High temperature storage	60°C	80°C	240 hours	
Low temperature storage	-10°C	-30°C	240 hours	
Temperature-humidity storage	40°C 90% R.H.	60°C 90% R.H.	96 hours	
Temperature cycling	-10°C to 60°C	-30°C to 80°C	5 cycle	
	30 Min Dwell	30 Min Dwell		
Vibration Test at LCM Level	Freq 10-55 Hz	Freq 10-55 Hz		
	Sweep rate: 10-55-10 at 1 min	Sweep rate: 10-55-10 at 1 min		
	Sweep mode Linear	Sweep mode Linear	_	
	Displacement: 2 mm p-p	Displacement: 2 mm p-p		
	1 Hour each for X, Y, Z	1 Hour each for X, Y, Z		

SAMPLING METHOD

SAMPLING PLAN: ANSI/ASQ Z1.4

CLASS OF AQL: LEVEL II/ SINGLE SAMPLING

MAJOR-0.65% MINOR-1.5%

SPEC. REV.04 PAGE 15 OF 18

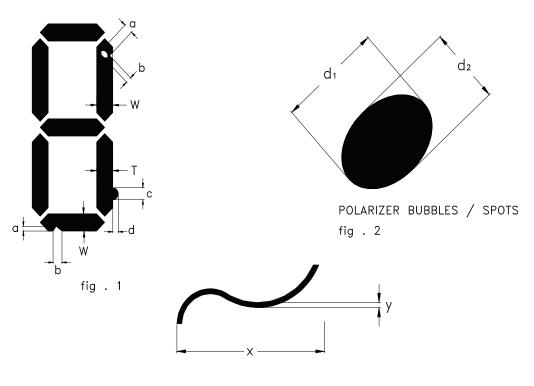
QUALITY STANDARD

DEFECT	CRITERIA		ТҮРЕ	FIGURE
SHORT CIRCUIT	-		MAJOR	-
MISSING SEGMENT	-		MAJOR	-
UNEVEN / POOR CONTRAST	-		MAJOR	-
CROSS TALK	-		MAJOR	-
PIN HOLE	$MAX(a,b) \le 1/4 W$		MINOR	1
EXCESS SEGMENT	$MAX(c,d) \leq 1/4T$		MINOR	1
BUBBLES	d* ≥ 0.2	QTY=0	MINOR	2
BLACKS SPOTS	d ≤ 0.3	N.A.**	MINOR	2
	0.3 <d≤0.4< td=""><td>QTY≤1</td><td></td><td></td></d≤0.4<>	QTY≤1		
	0.4 <d< td=""><td>QTY=0</td><td></td><td></td></d<>	QTY=0		
LINE SCRATCHES	x≥0.7 y≥0.05	QTY=0	MINOR	3
BLACK LINE	x≥0.7 y≥0.05	QTY=0	MINOR	3

* $d = MAX(d_1,d_2)$

** N. A . = NOT APPLICABLE

DEFECT TABLE : B



LINE SCRATCHES / BLACK LINE fig . 3

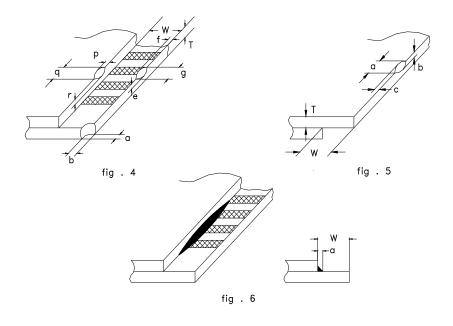
SPEC. REV.04 PAGE 16 OF 18

QUALITY STANDARD (CONT .)

DEFECT		CRITERIA	ТҮРЕ	FIGURE
	CONTACT EDGE	e≤1/2T f≤1/3W g≤3.5		4
CHIPS	BOTTOM GLASS	p≤1.0 q≤3.5 r≤1/2T	MINOR	4
	CORNER	a≤1.5 b≤W		4
	TOP GLASS	a≤3.0 b≤1/3T c≤1/2W		5
GLASS PF	OTRUSION	a ≤ 1/4 W	MINOR	6
RAINBOV	V	-	MINOR	-

UNLESS STATE OTHERWISE , ALL UNIT ARE IN MILLIMETER .

DEFECT TABLE : B



SPEC. REV.04 PAGE 17 OF 18

HANDLING PRECAUTIONS

(1) CAUTION OF LCD HANDLING & CLEANING

The polarizing plate on the surface of the panel is made from organic substances. Be very careful for chemicals not to touch the plate or it leads the polarizing plate to deteriorate.

If the use of a chemical is unavoidable, wipe the panel lightly with soft materials, such as gauze and absorbent cotton, soaked in a solvent.

*Usable solvent: Alcohol (ethanol, IPA and the like)

Avoid wiping with a dry cloth, since it could damage the surface of the polarizing plate and others.

Do not expose to direct sunlight or fluorescent light for a long time

(2) CAUTION AGAINST STATIC CHARGE

The LCD modules use CMOS LSI drivers, so customers are recommended that any unused input terminal would be connected to V_{DD} or V_{SS} , do not input any signals before power is turned on, and ground your body, work/assembly areas, assembly equipment to protect against static electricity.

(3) ESD PRECAUTION

Inputs and outputs are protected against electrostatic discharge in normal handling. However, to be totally safe, it is recommended to take normal precautions appropriate to handling LCM module. For example: product surface grounding. Always take ESD precaution when handling the *LCD Module*. Components are exposed for direct finger touches and can be damaged unless ESD precaution is taken.

(4) PACKAGING

Avoid intense shock and falls from a height and do not operate or store them exposed to direct sunshine or high temperature/humidity for long periods.

(5) CAUTION FOR OPERATION

The viewing angle can be adjusted by varying the LCD driving voltage VO.

Driving voltage should be kept within specified range, excess voltage shortens display life.

Response time increases with decrease in temperature.

Display may turn black or dark Blue at temperature above its operational range; this is however not destructive and the display will return to normal once the temperature falls back to range.

Mechanical disturbance during operation (such as pressing on the viewing area) may cause the segments to appear "fractured". They will recover once the display is turned off.

Condensation at terminals will cause malfunction and possible electrochemical reaction. Relative humidity of the environment should therefore be kept below 60%.

(6) SAFETY

Liquid crystal may leak out of a damaged LCD, it is recommended to wash off the liquid crystal by using solvents such as acetone or ethanol and should be burned up later.

If any liquid leak out of a damaged glass cell comes in contact with your hands, wash it off with soap and water immediately.

WARRANTY

CLOVER will replace or repair any of her LCD module in accordance with her LCD specification for a period of one year from date of shipment. The warranty liability of Clover is limited to repair and/or replacement. Clover will not be responsible for any subsequent or consequential event.

SPEC. REV.04 PAGE 18 OF 18

^{*}Appropriate solvent: Ketones, ethyl alcohol