

CLOVER DISPLAY LTD.

LCD MODULE SPECIFICATION

Model: CV4202C -__--_-

Revision	03
Engineering	Timothy Chan
Date	8 March 2018
Our Reference	4949

ADDRESS: 1st FLOOR, EFFICIENCY HOUSE, 35 TAI YAU STREET, SAN PO KONG,

KOWLOON, HONG KONG.

TEL : (852) 2341 3238 (SALES OFFICE) (852) 2342 8228 (GENERAL OFFICE)

FAX : (852) 2357 4237 (SALES OFFICE)

E-MAIL : <u>cdl@cloverdisplay.com</u>

URL : http://www.cloverdisplay.com

CLOVER DISPLAY LTD.

MODE OF DISPLAY

Display mode	Display condi	tion	Viewing direction
☐ TN positive	Reflective	type	☐ 6 O' clock
☐ TN negative	Transflecti	ve type	☐ 12 O' clock
STN: Yellow green	☐ Transmissi	ive type	☐ 3 O' clock
☐ Grey	Others		9 O' clock
☐ Blue (negative)			
☐ FSTN positive			
☐ FSTN negative			
LCD MODULE NUMBER I	NOTATION:		
<u>CV4202C</u> - <u>MY</u> - <u>S</u> <u>F</u> - <u>N</u> <u>6</u>	5-T	*(1)Model 1	number of standard LCD Modules
	<u> </u>	*(2)Backlig	
(1) (2) (3) (4)(5) (6)	(7) (8)	` /	N – No backlight
	. , , ,		E – EL backlight
			L – Side-lited LED backlight
			M– Array LED backlight
			C – CCFL
		*(3)Backlig	ght color
			N – No backlight
			A – Amber
			B – Blue
			O– Orange
			W–White
			Y – Yellow green
		*(4)Display	
			T - TN
			V – TN (Negative)
			S – STN Yellow green
			G – STN Grey
			B – STN Blue (Negative)
			F – FSTN
			N – FSTN (Negative)
			E – EBTN
		*(5)Rear po	
			R – Reflective
			F – Transflective
		*(C) T	T – Transmissive
		*(6)Temper	9
			N – Normal
		*(7) Viewin	W– Extended
		*(7)Viewin	g airection 6 – 6 O'clock
			2 – 12 O'clock
			2 – 12 O cłock 3 – 3 O'clock
			9 – 9 O'clock
		*(8)Special	code for other requirements
		_	e omitted if not used)
		(Call 0	T – Touch panel (Analog)
			i i ouch panci (miaiog)

SPEC. REV.03 PAGE 1 OF 13

P – Touch panel (Digital)

CV4202C

GENERAL DESCRIPTION

Display mode : 20 Characters x 2 Lines COB LCD module

Interface : 8 bit parallel

Driving method : 1/16 duty, 1/5 bias

Controller IC : Sitronix ST7066U or equivalent

For the detailed information, please refer to the IC specifications.

MECHANICAL DIMENSIONS

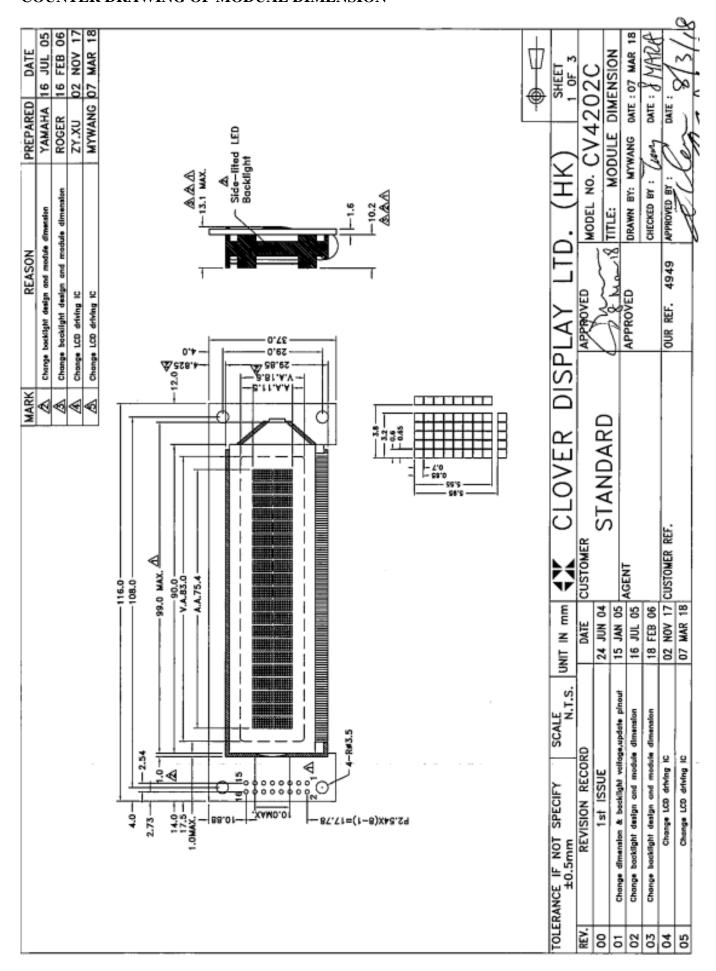
Item	Dimension	Unit	Item	Dimension	Unit
Outline Dimension	116.0(L)x37.0(W)x13.1MAX.(H)	mm	Character Size	3.2(L)x5.55(W)	mm
Viewing Area	83.0(L)x18.6(W)	mm	Dot Size	0.60(L)x0.65(W)	mm
Character Pitch	3.8(L)x5.95(W)	mm	_	_	_

CONNECTOR PIN ASSIGNMENT

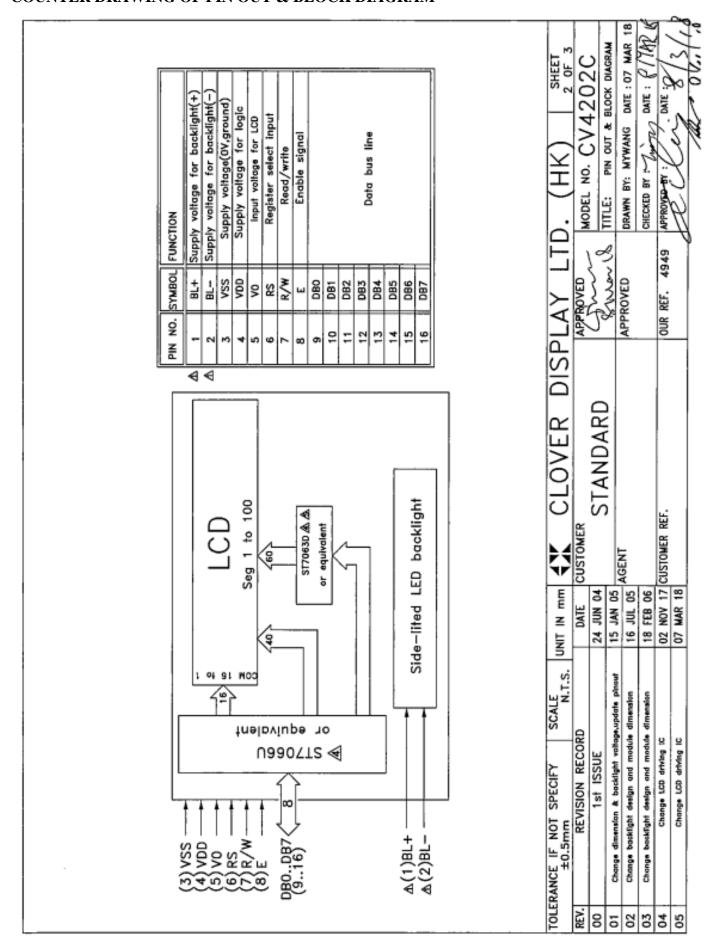
Pin No.	Symbol	Function
1	BL+	Supply Voltage for Backlight (+VE)
2	BL-	Supply Voltage for Backlight (-VE)
3	VSS	Ground
4	VDD	Supply Voltage for Logic
5	VO	Input Voltage for LCD
6	RS	Register Select Input
7	R/W	Read / Write
8	Е	Enable Signal
9	DB0	
10	DB1	
11	DB2	
12	DB3	
13	DB4	Data Bus Line
14	DB5	
15	DB6	
16	DB7	

SPEC. REV.03 PAGE 2 OF 13

COUNTER DRAWING OF MODUAL DIMENSION



COUNTER DRAWING OF PIN OUT & BLOCK DIAGRAM



CLOVER DISPLAY LTD.

CV4202C

Conditions: VSS=0V, Ta=25°C

ELECTRICAL CHARACTERISTICS

					, -
Item	Symbol	MIN.	TYP.	MAX.	Unit
Supply Voltage	VDD	4.75	5.0	5.25	V
Supply Current	Idd	_	1.5	2.0	mA
Input Voltage for LCD (*)	V0	-0.2	0	0.2	V
"H"Level Input Voltage	VIH	0.7VDD	_	Vdd	V
"L"Level Input Voltage	VIL	_	_	0.2VDD	V

Note (*): There is tolerance in optimum LCD driving voltage during production and it will be within the specified range.

Side-lited LED

Constant voltage driving:

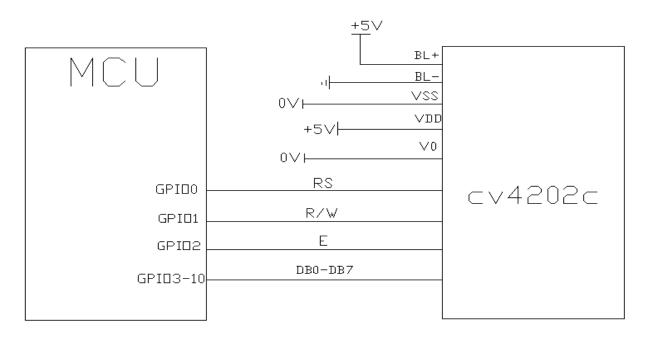
Item	Symbol	MIN.	TYP.	MAX.	Unit	Condition
White Backlight current	I_{BL}	-	15	19	mA	$V_{\rm BL} = 5V$

ABSOLUTE MAXIMUM RATINGS

Please make sure not to exceed the following maximum rating values under the worst application conditions.

Item	Symbol	Rating (for normal temperature)	Rating (for wide temperature)	Unit
Supply Voltage	Vdd	-0.3 to 7	-0.3 to 7	V
Input Voltage	Vin	-0.3 to VDD +0.3	-0.3 to VDD +0.3	V
Operating Temperature	Topr	0 to 50	-20 to 70	$^{\circ}$
Storage Temperature	Tstg	-10 to 60	-30 to 80	$^{\circ}\!\mathbb{C}$

REFERENCE CIRCUIT EXAMPLE



SPEC. REV.03 PAGE 5 OF 13

INSTRUCTIONS

Instruction Table:

instruction rap				Inst	ructi	on C	ode)				Description
Instruction	RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Description	Time (270KHz)
Clear Display	0	0	0	0	0	0	0	0	0	1	Write "20H" to DDRAM. and set DDRAM address to "00H" from AC	1.52 ms
Return Home	0	0	0	0	0	0	0	0	1	х	Set DDRAM address to "00H" from AC and return cursor to its original position if shifted. The contents of DDRAM are not changed.	1.52 ms
Entry Mode Set	0	0	0	0	0	0	0	1	I/D	S	Sets cursor move direction and specifies display shift. These operations are performed during data write and read.	37 us
Display ON/OFF	0	0	0	0	0	0	1	D	С	В	D=1:entire display on C=1:cursor on B=1:cursor position on	37 us
Cursor or Display Shift	0	0	0	0	0	1	S/C	R/L	x	x	Set cursor moving and display shift control bit, and the direction, without changing DDRAM data.	37 us
Function Set	0	0	0	0	1	DL	N	F	x	x	DL:interface data is 8/4 bits N:number of line is 2/1 F:font size is 5x11/5x8	37 us
Set CGRAM address	0	0	0	1	AC5	AC4	AC3	AC2	AC1	AC0	Set CGRAM address in address counter	37 us
Set DDRAM address	0	0	1	AC6	AC5	AC4	AC3	AC2	AC1	AC0	Set DDRAM address in address counter	37 us
Read Busy flag and address	0	1	BF	AC6	AC5	AC4	AC3	AC2	AC1	AC0	Whether during internal operation or not can be known by reading BF. The contents of address counter can also be read.	0 us
Write data to RAM	1	0	D7	D6	D5	D4	D3	D2	D1	D0	Write data into internal RAM (DDRAM/CGRAM)	37 us
Read data from RAM	1	1	D7	D6	D5	D4	D3	D2	D1	D0	Read data from internal RAM (DDRAM/CGRAM)	37 us

Note:

Be sure the ST7066U is not in the busy state (BF = 0) before sending an instruction from the MPU to the ST7066U. If an instruction is sent without checking the busy flag, the time between the first instruction and next instruction will take much longer than the instruction time itself. Refer to Instruction Table for the list of each instruction execution time.

SPEC. REV.03 PAGE 6 OF 13

RECOMMENDED INITIAL SETTINGS

Delay_ms(40); W_CMD(0x30); Delay_ms(5); W_CMD(0x30); Delay_ms(1); W_CMD(0x30); W_CMD(0x38); W_CMD(0x08); Clear(); W_CMD(0x06);

 $W_CMD(0x0E);$

DISPLAY DD RAM AND CHARACTER POSITION

20x2, 1/16 DUTY CYCLE

	1	2	20	DISPLAY POSITION
line 1	00	01	 13	DD RAM ADDRESS
line 2	40	41	 53	

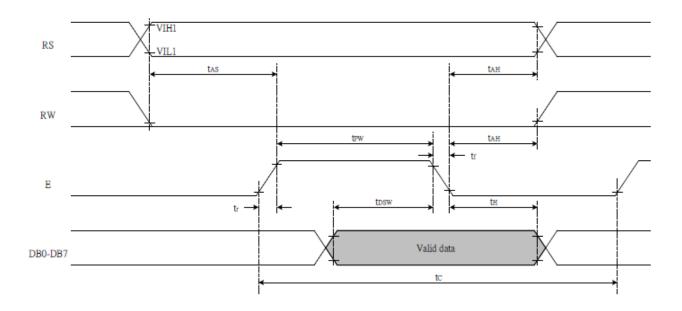
SPEC. REV.03 PAGE 7 OF 13

WRITE MODE

		I	I			L					
	Write Mode (Writing data from MPU to ST7066U)										
T _c	Enable Cycle Time	Pin E	1200	-	-	ns					
T _{PW}	Enable Pulse Width	Pin E	460	-	-	ns					
T_R, T_F	Enable Rise/Fall Time	Pin E	-	-	25	ns					
T _{AS}	Address Setup Time	Pins: RS,RW,E	0	-	-	ns					
T _{AH}	Address Hold Time	Pins: RS,RW,E	10	1	1	ns					
T _{DSW}	Data Setup Time	Pins: DB0 - DB7	80	-	-	ns					
T _H	Data Hold Time	Pins: DB0 - DB7	10	-	-	ns					

WRITE MODE TIMING DIAGRAM

Writing data from MPU to ST7066U

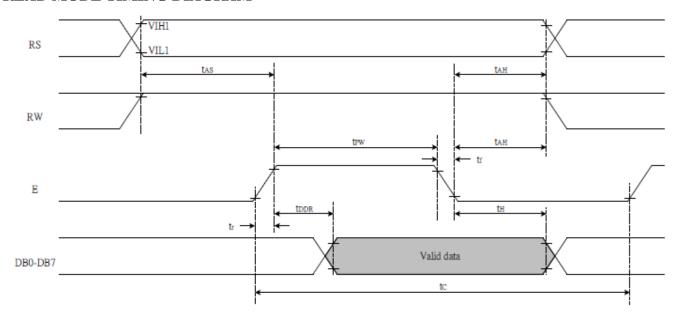


SPEC. REV.03 PAGE 8 OF 13

READ MODE

	I	I.									
	Read Mode (Reading Data from ST7066U to MPU)										
T _c	Enable Cycle Time	Pin E	1200	-	-	ns					
T _{PW}	Enable Pulse Width	Pin E	480	-	-	ns					
T_R, T_F	Enable Rise/Fall Time	Pin E	-	-	25	ns					
T _{AS}	Address Setup Time	Pins: RS,RW,E	0	-	-	ns					
T _{AH}	Address Hold Time	Pins: RS,RW,E	10	-	-	ns					
T _{DDR}	Data Setup Time	Pins: DB0 - DB7	-	-	320	ns					
T _H	Data Hold Time	Pins: DB0 - DB7	10	-	-	ns					
4											

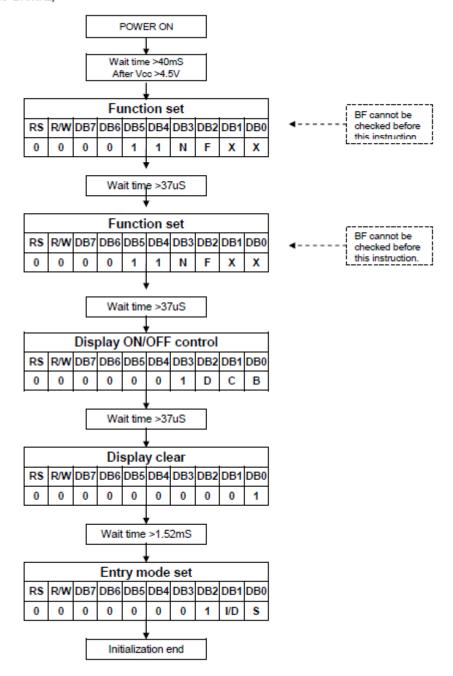
READ MODE TIMING DIAGRAM



SPEC. REV.03 PAGE 9 OF 13

INITIALIZATION FLOWCHART

8-bit Interface (fosc=270KHz)



SPEC. REV.03 PAGE 10 OF 13

ELECTRO-OPTICAL CHARACTERISTICS

MEASURING CONDITION: POWER SUPPLY = Vop / 64 Hz

TEMPERATURE = 22 ± 5 °C RELATIVE HUMIDITY = 60 ± 15 %

ITEM	SYMBOL	UNIT	TYP. TN	TYP. STN	TYP. EBTN
RESPONSE TIME	Ton	ms	130	150	60
	Toff	ms	170	190	80
CONTRAST RATIO	Cr	-	8	15	500
	V3:00	0	70	45	50
VIEWING ANGLE (6 O'clock)	V6:00	0	45	70	85
(Cr ≥ 2)	V9:00	0	70	45	85
	V12:00	0	5	60	85

THE ELECTRO-OPTICAL CHARACTERISTICS ARE MEASURED VALUE BUT NOT GUARANTEED ONES.

RELIABILITY OF LCD MODULE

		TEST CONDITION	TEST CONDITION	
NO.	Item	FOR NORMAL TEMPERATURE	FOR WIDE TEMPERATURE	TIME
1	High temperature operating	50°C	70°C	240 hours
2	Low temperature operating	0°C	-20°C	240 hours
3	High temperature storage	60°C	80°C	240 hours
4	Low temperature storage	-10°C	-30°C	240 hours
5	Temperature-humidity storage	40°C 90% R.H.	60°C 90% R.H.	96 hours
6	Temperature cycling	-10°C to 60°C	-30°C to 80°C	5 avala
		30 Min Dwell	30 Min Dwell	5 cycle
7	Vibration Test at LCM Level	Freq 10-55 Hz	Freq 10-55 Hz	
		Sweep rate: 10-55-10 at 1 min	Sweep rate: 10-55-10 at 1 min	
		Sweep mode Linear	Sweep mode Linear	_
		Displacement: 2 mm p-p	Displacement: 2 mm p-p	
		1 Hour each for X, Y, Z	1 Hour each for X, Y, Z	

Inspection condition:

No. 1 ~ 6:

The samples should be placed in room temperature for 2 hours before inspection.

Acceptance criteria:

No non-conformance found in functional and cosmetic.

SPEC. REV.03 PAGE 11 OF 13

QUALITY STANDARD OF LCD MODULE

1.0	Sampling Method					
	Sampling Plan: ANSI/ASQ Z1.4					
	Class of AQL : Level	Class of AQL : Level II/Single Sampling				
	Critical: 0.25% Major 0.65% Minor 1.5%					
2.0	Defect Group	Failure Category	Failure Reasons			
	Critical Defect	Malfunction	Open			
	0.25%(AQL)		Short			
			Burnt or dead component			
			Missing part/improper part P.C.B.			
			Broken			
	Major Defect	Poor Insulation	Potential short			
	0.65%(AQL)		High current			
			Component damage or scratched			
			or Lying too close improper coating			
		Poor Conduction	Damage joint			
			Wrong polarity			
			Wrong spec. part			
			Uneven/intermittent contact			
			Loose part			
			Copper peeling			
			Rust or corrosion or dirt's			
	Minor Defect	Cosmetic Defect	Minor scratch			
	1.5%(AQL)		Flux residue			
			Thin solder			
			Poor plating			
			Poor marking			
			Crack solder			
			Poor bending			
			Poor packing			
			Wrong size			

SPEC. REV.03 PAGE 12 OF 13

HANDLING PRECAUTIONS

(1) CAUTION OF LCD HANDLING & CLEANING

The polarizing plate on the surface of the panel is made from organic substances. Be very careful for chemicals not to touch the plate or it leads the polarizing plate to deteriorate.

If the use of a chemical is unavoidable, wipe the panel lightly with soft materials, such as gauze and absorbent cotton, soaked in a solvent.

*Usable solvent: Alcohol (ethanol, IPA and the like)

Avoid wiping with a dry cloth, since it could damage the surface of the polarizing plate and others.

(2) CAUTION AGAINST STATIC CHARGE

The LCD modules use CMOS LSI drivers, so customers are recommended that any unused input terminal would be connected to V_{DD} or V_{SS} , do not input any signals before power is turned on, and ground your body, work/assembly areas, assembly equipment to protect against static electricity.

(3) PACKAGING

Avoid intense shock and falls from a height and do not operate or store them exposed to direct sunshine or high temperature/humidity for long periods.

(4) CAUTION FOR OPERATION

The viewing angle can be adjusted by varying the LCD driving voltage V0.

Driving voltage should be kept within specified range, excess voltage shortens display life.

Response time increases with decrease in temperature.

Display may turn black or dark Blue at temperature above its operational range; this is however not destructive and the display will return to normal once the temperature falls back to range.

Mechanical disturbance during operation (such as pressing on the viewing area) may cause the segments to appear "fractured". They will recover once the display is turned off.

Condensation at terminals will cause malfunction and possible electrochemical reaction. Relative humidity of the environment should therefore be kept below 60%.

(5) SAFETY

Liquid crystal may leak out of a damaged LCD, it is recommended to wash off the liquid crystal by using solvents such as acetone or ethanol and should be burned up later.

If any liquid leaks out of a damaged glass cell comes in contact with your hands, wash it off with soap and water immediately.

WARRANTY

CLOVER will replace or repair any of her LCD module in accordance with her LCD specification for a period of one year from date of shipment. The warranty liability of Clover is limited to repair and/or replacement. Clover will not be responsible for any subsequent or consequential event.

SPEC. REV.03 PAGE 13 OF 13

^{*}Appropriate solvent: Ketones, ethyl alcohol