	CLOVER DISPLA	Y LTD.
LCD MC	DULE SPECIFICA	TION
Model:	CG12864H	
	Revision	00
	Revision Engineering	00 Timothy Chan
	Revision Engineering Date	00 Timothy Chan 25 November 2021

MODE OF DISPLAY

Display mode

STN :
Yellow green Grey Blue (negative)

FSTN positive

FSTN negative

Display condition

- Reflective type Transflective type
- Transmissive type
- Others
- **Viewing direction**
- ☐ 6 O' clock
- \square 12 O' clock
- 3 O' clock
- 9 O' clock

LCD MOI

LCD MODULE NUMBER NOTATION:	
<u>CG12864H</u> - <u>N</u> N - <u>S</u> R - <u>N</u> <u>6</u> – <u>T</u>	*(1)Model number of standard LCD Modules
$(1) \qquad (2) (3) (4) (5) (6) (7) (8)$	N – No backlight
	E – EL backlight
	L – Side-lited LED backlight
	M– Array LED backlight
	C – CCFL
	*(3)Backlight color
	N – No backlight
	A – Amber
	B – Blue
	O– Orange
	W–White
	Y – Yellow green
	*(4)Display mode
	T - TN
	V - TN (Negative)
	S - STN Yellow green
	G - STN Grey
	B - STN Blue (Negative)
	F - FSTN
	N – FSTN (Negative)
	*(5)Rear polarizer type R – Reflective
	F – Transflective
	T - Transmissive
	*(6)Temperature range
	N – Normal
	W-Extended
	*(7)Viewing direction
	6 - 6 O'clock
	2 - 12 O'clock
	3 - 3 O'clock
	9 - 9 O'clock
	*(8)Special code for other requirements
	(Can be omitted if not used)
	× /

PAGE 1 OF 21

GENERAL DESCRIPTION

Display mode	:	128 X 64 dots, graphic COG LCD module
Interface	:	Parallel/serial
Driving method	:	1/65 duty, 1/9 bias
Controller IC	:	Sitronix ST7567 or equivalent For the detailed information, please refer to the IC specifications.

MECHANICAL DIMENSIONS

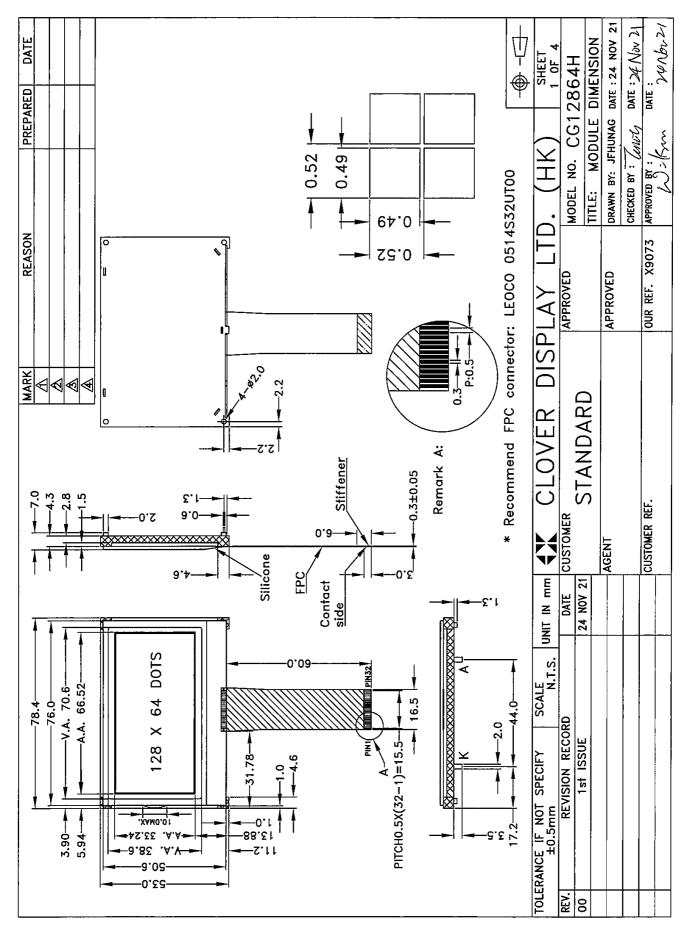
Item	Dimension	Unit	Item	Dimension	Unit
Outline Dimension	-		Dot Pitch	0.52(L)x0.52(W)	mm
No backlight	77.0(L) x50.6 (W) x2.9 (H)(MAX)	mm	Dot Size	0.49(L)x0.49(W)	mm
LED side-lited backlight	78.4(L) x53.0 (W) x 7.0(H)	mm	Viewing Area	70.6(L)x38.6(W)	mm

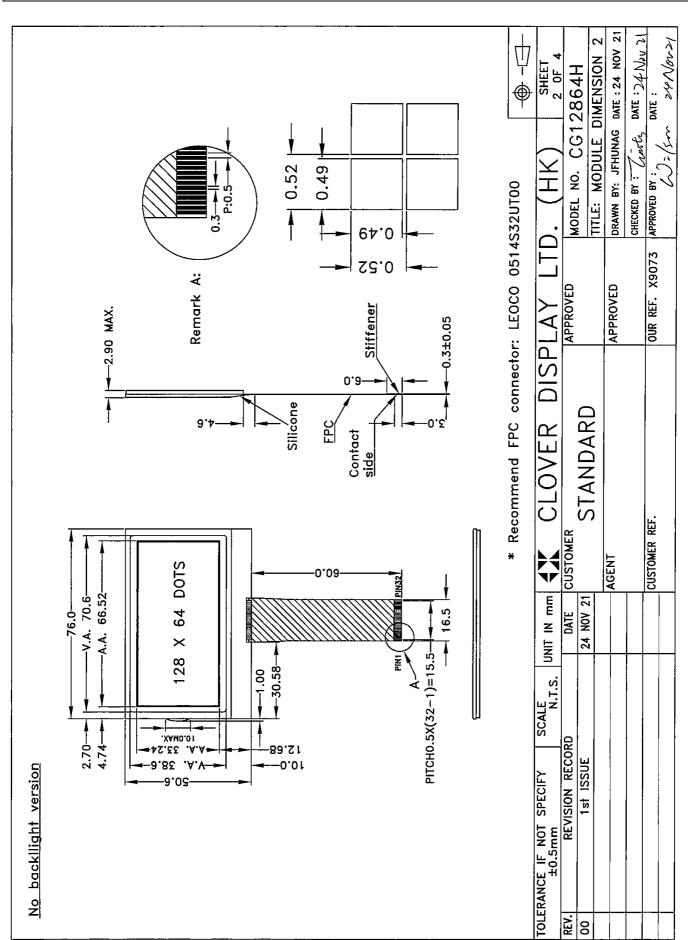
CONNECTOR PIN ASSIGNMENT

Pin No.	Symbol	Function	Pin No.	Symbol	Function
1	NC	No connection	18	D7 (SDA)	Data bus (serial data input)
2	NC	No connection	19	D6 (SCL)	Data bus (serial clock input)
3	PSB	Parallel / serial data input select	20	D5	
4	C86	Mode select	21	D4	
5	NC		22	D3	
6	NC		23	D2	Data bus
7	NC	No connection	24	D1	
8	NC		25	D0	
9	VG	LCD driving voltage for segment circuits	26	RD (EN)	Read/Write execution control pin
10	NC	No connection	27	WR(R/W)	Read/Write execution control pin
11	NC	No connection	28	A0	Control instruction
12	XV0	LCD driving voltage for common circuits	29	RSTB	Reset
13	V0	LCD driving voltage for common circuits	30	CSB	Chip select
14	NC	NL	31	NC	No connection
15	NC	No connection	32	NC	No connection
16	VSS	Ground	*33	А	Supply voltage for backlight(+VE)
17	VDD	Supply voltage for logic	*34	K	Supply voltage for backlight(-VE)

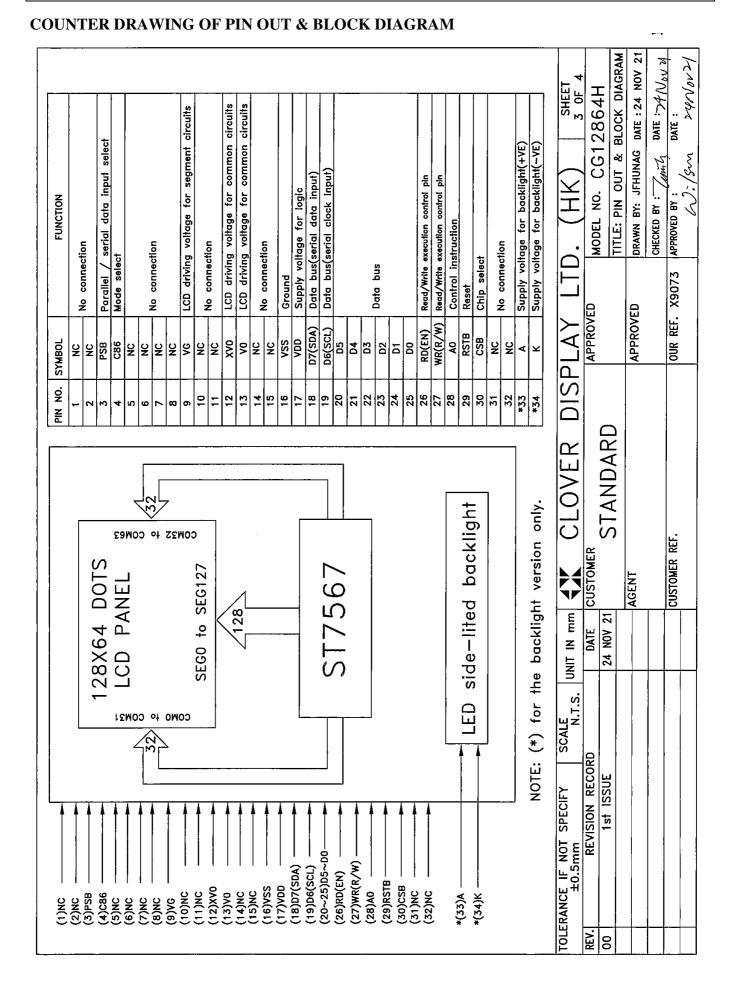
Note (*): Pin 33, 34 are used for backlight version

COUNTER DRAWING OF MODULE DIMENSION





CG12864H



CG12864H

	1. General specification Display mode	: 128 X 6	128 X 64 dots graphic COG LCD module	LCD module
	Interface	: Parallel/ Serial	Serial	
	Driving method	: 1/65 du	1/65 duty , 1/9 bias	
5.	 Electrical specification Supply voltage for logic (VDD Operating voltage for LCD (VI) : 3.3V LCD) : 9.0V		
3.	Mechanical specification			
	Dot size	: 0.49(L)	X 0.49(W)	
	Dot pitch	: 0.52(L)	X 0.52(W)	
	Viewing area	: 70.6(L)	X 38.6(W)	
	Module dimension	: 77.0(L)	X 50.6(W) X 2.9MAX	50.6(W) X 2.9MAX.(H) (No backlight)
4.	Backlight specification			(LEU backlignt)
	Backlight type	Backlight color	Supply voltage	
	LED side-lited	White	3.3V@60mA	1
OLERANCE ±	TOLERANCE IF NOT SPECIFY SCALE UNIT IN mm ±0.5mm		DISPLAY LTD	(HK) SHEET
REV. 00	ы	CUSTOMER STANDARD	APPROVED	
		AGENT	APROVED	DRAWN BY: JFHUNAG DATE : 24 NOV 21 CHECKED BY : 7 - 4 DATE : - 4
		CUSTOMER REF.	OUR REF. X9073	APPROVED BY : DATE :

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CG12864H

ELECTRICAL CHARACTERISTICS

Conditions: VSS=0V, Ta=25°C

Item	Symbol	MIN.	TYP.	MAX.	Unit
Supply Voltage for Logic	VDD	3.05	3.3	3.55	V
Supply Current for Logic	IDD	_	0.3	_	mA
Operating voltage for LCD (*)	VLCD	8.55	9.0	9.45	V
"H"Level Input Voltage	VIH	0.7VDD	_	VDD	V
"L"Level Input Voltage	VIL	VSS	_	0.VDD	V

Note (*): There is tolerance in optimum LCD driving voltage during production and it will be within the specified range.

Side Backlight

Constant voltage driving:

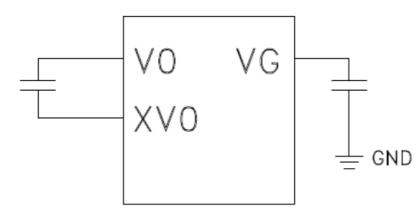
Item	Symbol	MIN.	TYP.	MAX.	Unit	Condition
White Backlight current	I_{BL}	ļ	60	80	mA	$V_{BL} = 3.3 V$

ABSOLUTE MAXIMUM RATINGS

Please make sure not to exceed the following maximum rating values under the worst application conditions

Item	Symbol	Rating (for normal temperature)	Rating (for wide temperature)	Unit
Supply Voltage	Vdd	-0.3 to +4.0	-0.3 to +4.0	V
Input Voltage	VT	-0.3 to VDD +0.3	-0.3 to VDD +0.3	V
Operating Temperature	Topr	0 to 50	-20 to 70	°C
Storage Temperature	Tstg	-10 to 60	-30 to 80	°C

REFERENCE CIRCUIT EXAMPLE



C=1.0uF

INSTRUCTIONS TABLE

		R/W			С	OMMA		E			
INSTRUCTION	A0	(RWR)	D7	D6	D5	D4	D3	D2	D1	D0	DESCRIPTION
(1) Display ON/OFF	0	0	1	0	1	0	1	1	1	D	D=1, display ON D=0, display OFF
(2) Set Start Line	0	0	0	1	S5	S4	S3	S2	S1	S0	Set display start line
(3) Set Page Address	0	0	1	0	1	1	Y3	Y2	Y1	Y0	Set page address
(4)	0	0	0	0	0	1	X7	X6	X5	X4	Set column address (MSB)
Set Column Address	0	0	0	0	0	0	Х3	X2	X1	X0	Set column address (LSB)
(5) Read Status	0	1	0	MX	D	RST	0	0	0	0	Read IC Status
(6) Write Data	1	0	D7	D6	D5	D4	D3	D2	D1	D0	Write display data to RAM
(7) Read Data	1	1	D7	D6	D5	D4	D3	D2	D1	D0	Read display data from RAM
(8) SEG Direction	0	0	1	0	1	0	0	0	0	MX	Set scan direction of SEG MX=1, reverse direction MX=0, normal direction
(9) Inverse Display	0	0	1	0	1	0	0	1	1	INV	INV =1, inverse display INV =0, normal display
(10) All Pixel ON	0	0	1	0	1	0	0	1	0	AP	AP=1, set all pixel ON AP=0, normal display
(11) Bias Select	0	0	1	0	1	0	0	0	1	BS	Select bias setting 0=1/9; 1=1/7 (at 1/65 duty)
(12) Read-modify-Write	0	0	1	1	1	0	0	0	0	0	Column address increment: Read:+0 , Write:+1
(13) END	0	0	1	1	1	0	1	1	1	0	Exit Read-modify-Write mode
(14) RESET	0	0	1	1	1	0	0	0	1	0	Software reset
(15) COM Direction	0	0	1	1	0	0	MY	-	-	-	Set output direction of COM MY=1, reverse direction MY=0, normal direction
(16) Power Control	0	0	0	0	1	0	1	VB	VR	VF	Control built-in power circuit ON/OFF
(17) Regulation Ratio	0	0	0	0	1	0	0	RR2	RR1	RR0	Select regulation resistor ratio
(18) Set EV	0	0	1	0	0	0	0	0	0	1	Double command!! Set
(10) Set EV	0	0	0	0	EV5	EV4	EV3	EV2	EV1	EV0	electronic volume (EV) level
	0	0	1	1	1	1	1	0	0	0	Double command
(19) Set Booster	0	0	0	0	0	0	0	0	0	BL	Set booster level: BL=0: 4X BL=1: 5X
(20) Power Save	0	0			Cor	npound	Comm	and		1	Display OFF + All Pixel ON
(21) NOP	0	0	1	1	1	0	0	0	1	1	No operation
(22) Test	0	0	1	1	1	1	1	1	1	TE	Test Command Moe TE=0: releasing test command mode TE=1: entering test command mode

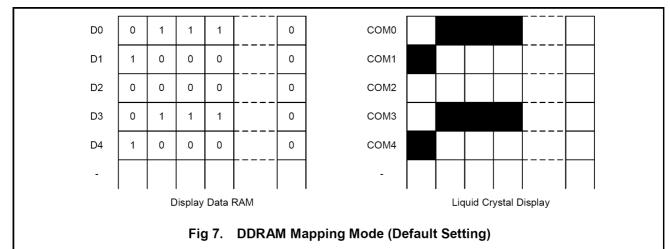
Note: Symbol "-" means this bit can be "H" or "L".

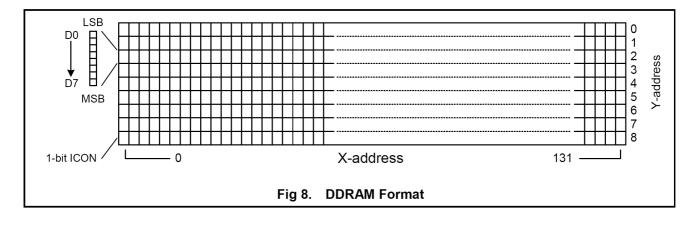
RECOMMENDED INITIAL SETTINGS

Initial Display Line : 40H LCD Bias Select : A2H Power Control : 2FH SHL Select : COH ADC Select : A0H Regulator Resistor Select : 26H Set Reference Voltage Register : 81H,12H Set Display On : AFH

DISPLAY DATA RAM (DDRAM)

ST7567 is built-in a RAM with 65X132 bit capacity which stores the display data. The display data RAM (DDRAM) store the dot data of the LCD. It is an addressable array with 132 columns by 65 rows (8-page with 8-bit and 1-page with 1-bit). The X-address is directly related to the column output number. Each pixel can be selected when the page and column addresses are specified (please refer to Fig 7 for detailed illustration). The rows are divided into: 8 pages (Page-0 ~ Page-7) each with 8 lines (for COM0~63) and Page-8 with only 1 line (COMS, for icon). The display data (D7~D0) corresponds to the LCD common-line direction and D0 is on top. All pages can be accessed through D[7:0] directly except icon page. Icon RAM uses only 1-bit of data bus (D0). Refer to Fig 8 for detailed illustration. The microprocessor can write to and read from (only Parallel interfaces) DDRAM by the I/O buffer. Since the LCD controller operates independently, data can be written into DDRAM at the same time as data is being displayed without causing the LCD flicker or data-conflict.





Line Address Circuit

The Line Address Circuit incorporates a counter and a Line Address register which is changed only by the "Display Start Line Set" instruction. This circuit assigns DDRAM a Line Address corresponding to the first display line (COM0). Therefore, by setting Line Address repeatedly, ST7567 can realize the screen scrolling without changing the contents of DDRAM as shown in Fig 10. The last common is always the COMS (common output for the icons). That means the icons will never scroll with the general display data.

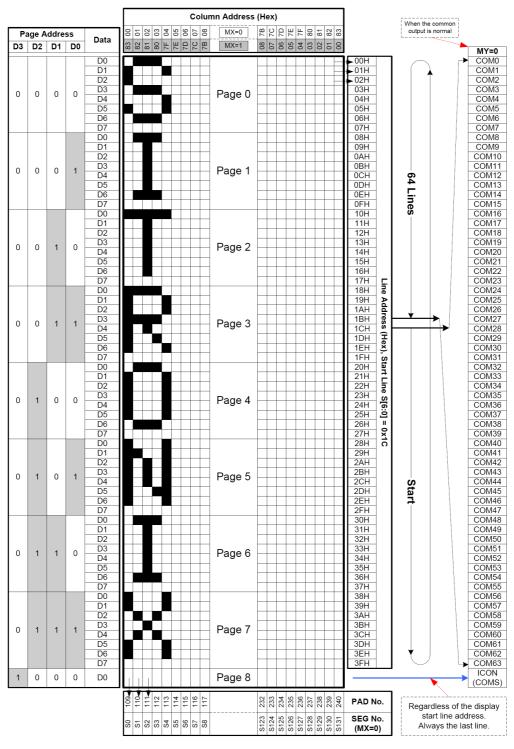


Fig 10. Start Line Function

DISPLAY DATA RAM MAP

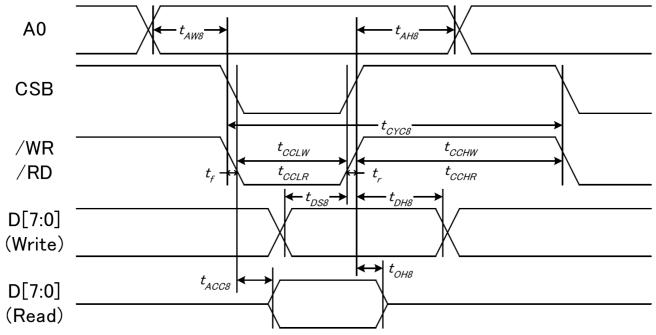
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The relation between DDRAM and outputs with different MX or MY setting is shown below.

_	-				0.	- 01 0	044			MX=0		0 -	0 0	4 0						со	M Output I	Мар			
		ddre		Data				5F 06 5E 07		MX=0 MX=1	08 5D 07 5E 06 5F						1/65	Duty	1/49	Duty	1/33		1/55	Duty	PAD No
03	D2	D1	DU		ΰ ü	5 6 6	0 0 0	51	51	MA=1	808	öð	88	οõ		_	MY=0	MY=1	MY=0	MY=1	MY=0	MY=1	MY=0	MY=1	(COM)
				D0 D1											00H		COM0 COM1	COM63 COM62	COM0 COM1	COM47 COM46	COM0 COM1	COM31 COM30	COM0 COM1	COM53 COM52	107 106
				D1 D2		++									02H		COM1 COM2	COM62 COM61	COM1 COM2	COM46 COM45	COM1 COM2	COM30 COM29	COM1 COM2	COM52 COM51	106
_	~		~	D3						Dama 0					03H		COM3	COM60	COM3	COM44	COM3	COM28	COM3	COM50	100
0	0	0	0	D4						Page 0					04H		COM4	COM59	COM4	COM43	COM4	COM27	COM4	COM49	103
				D5											05H		COM5	COM58	COM5	COM42	COM5	COM26	COM5	COM48	102
				D6 D7										_	06H 07H		COM6 COM7	COM57 COM56	COM6 COM7	COM41 COM40	COM6 COM7	COM25 COM24	COM6 COM7	COM47 COM46	101 100
				D/ D0											07H 08H		COM7 COM8	COM55	COM7 COM8	COM39	COM7 COM8	COM24 COM23	COM7 COM8	COM46 COM45	99
				D1											09H		COM9	COM54	COM9	COM38	COM9	COM22	COM9	COM44	98
				D2											0AH		COM10	COM53	COM10	COM37	COM10	COM21	COM10	COM43	97
)	0	0	1	D3 D4		-				Page 1		_		_	0BH 0CH		COM11 COM12	COM52 COM51	COM11 COM12	COM36 COM35	COM11 COM12	COM20 COM19	COM11 COM12	COM42 COM41	96 95
				D4	\vdash		++								0DH		COM12 COM13	COM51	COM12 COM13	COM34	COM12 COM13	COM19 COM18	COM12 COM13	COM41 COM40	94
				D6											0EH		COM14	COM49	COM14	COM33	COM14	COM17	COM14	COM39	93
				D7											0FH		COM15	COM48	COM15	COM32	COM15	COM16	COM15	COM38	92
				D0 D1								_		_	10H 11H	Λ.	COM16 COM17	COM47 COM46	COM16 COM17	COM31 COM30	-		COM16 COM17	COM37 COM36	91 90
				D1 D2	+										12H		COM17 COM18	COM46 COM45	COM17 COM18	COM29	-		COM17 COM18	COM35	89
	~	4	0	D3						Dere 2					13H		COM19	COM44	COM19	COM28			COM19	COM34	88
0	0		0	D4						Page 2					14H		COM20	COM43	COM20	COM27	1		COM20	COM33	87
				D5 D6		_									15H 16H		COM21 COM22	COM42 COM41	COM21 COM22	COM26 COM25			COM21 COM22	COM32 COM31	86 85
				D0 D7								_			17H		COM22 COM23	COM41 COM40	COM22 COM23	COM25 COM24	-		COM22 COM23	COM31 COM30	84
				D0											18H	Line	COM24	COM39	0010120	0011124			COM24	COM29	83
				D1											19H	16	COM25	COM38	1				COM25	COM28	82
				D2											1AH	Address	COM26	COM37	-				COM26	COM27	81
0	0	1	1	D3 D4						Page 3			$\left \right $		1BH 1CH	dres	COM27 COM28	COM36 COM35	-						80 79
				D4 D5											1DH	ss	COM28 COM29	COM34	-						78
				D6											1EH	(Hex).	COM30	COM33	R	R	R	R	R	R	77
_				D7											1FH	č.	COM31	COM32	ese	ese	ese	esei	ese	ese	76
				D0 D1										_	20H 21H	Start Line	COM32 COM33	COM31 COM30	Reserved	Reservec	Reservec	Reserved	Reserved	Reserved	241 242
				D1 D2		++	-								21H 22H	2	COM34	COM30 COM29	<u> </u>	<u>a</u>	<u>a</u>	<u>a</u>	0.	<u>a</u>	242
0	1	0	0	D3						Page 4					23H	ine	COM35	COM28							244
"	÷.	0	0	D4						Faye 4					24H	S	COM36	COM27	1						245
				D5 D6											25H 26H	S[6:0]	COM37 COM38	COM26 COM25	-				COM27 COM28	COM26 COM25	246 247
				D0 D7											20H 27H	=	COM39	COM25 COM24	-				COM28 COM29		247
				D0											28H	8	COM40	COM23	COM24	COM23			COM30	COM23	249
				D1											29H		COM41	COM22	COM25	COM22	1		COM31	COM22	250
				D2 D3											2AH 2BH		COM42 COM43	COM21 COM20	COM26 COM27	COM21 COM20	-		COM32 COM33	COM21 COM20	251 252
0	1	0	1	D3 D4						Page 5					2CH		COM44	COM20 COM19	COM27 COM28	COM20 COM19	-		COM33	COM120	252
				D5											2DH		CO 145	COM18	COM29	COM18			COM35	COM18	254
				D6											2EH		COM46	COM17	COM30	COM17	1		COM36	COM17	255
_		_		D7 D0			_								2FH 30H		COM47 COM48	COM16 COM15	COM31 COM32	COM16 COM15	COM16	COM15	COM37 COM38	COM16 COM15	256 257
				D0	H										30H 31H		COM48 COM49	COM15 COM14	COM32	COM15 COM14	COM18 COM17	COM15 COM14	COM39	COM15 COM14	258
				D2											32H		COM50	COM13	COM34	COM13	COM18	COM13	COM40	COM13	259
0	1	1	0	D3						Page 6					33H		COM51	COM12	COM35	COM12	COM19	COM12	COM41	COM12	260
				D4 D5						l ago o					34H 35H		COM52 COM53	COM11 COM10	COM36 COM37	COM11 COM10	COM20 COM21	COM11 COM10	COM42 COM43	COM11 COM10	261
				D5 D6									$\left \right $		36H		COM54	COM10 COM9	COM37 COM38	COM10 COM9	COM21 COM22	COM10 COM9	COM43 COM44	COM10 COM9	2
				D7											37H		COM55	COM8	COM39	COM8	COM23	COM8	COM45	COM8	3
				DO											38H		COM56	COM7	COM40	COM7	COM24	COM7	COM46	COM7	4
				D1											39H		COM57	COM6	COM41	COM6	COM25	COM6	COM47	COM6 COM5	5
				D2 D3				+	\vdash				+	+	3AH 3BH		COM58 COM59	COM5 COM4	COM42 COM43	COM5 COM4	COM26 COM27	COM5 COM4	COM48 COM49	COM5 COM4	6
0	1	1	1	D4					\parallel	Page 7	++	\vdash		+	3CH		COM60	COM3	COM44	COM3	COM28	COM3	COM50	COM3	8
				D5											3DH		COM61	COM2	COM45	COM2	COM29	COM2	COM51	COM2	9
				D6		T									3EH		COM62	COM1	COM46	COM1	COM30	COM1	COM52	COM1	10
				D7	\vdash		+		\square				+++	+	3FH		COM63	COM0	COM47	COM0	COM31	COM0	COM53	COM0	11
1	0	0	0	D0						Page 8					-				IC	CON (COM	S1, COMS	2)			12, 108
-				I											PAD No	1	-								
					1109	111	113	115 116	117		232 233 234	235	237 238	239	(SEG)	·									
													1 1 1	1	()										

Fig 9. DDRAM and Output Map (COM/SEG)

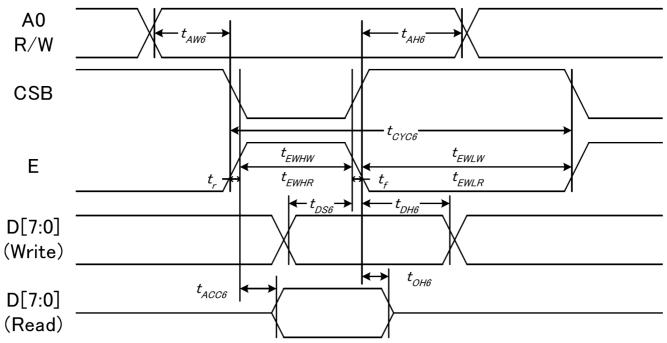
PARALLEL INTERFACE TIMING DIAGRAM (8080 MODE)



PARALLEL INTERFACE TIMING CHARACTERISTICS (8080 MODE)

			× ×	(VDD	01 = 3.3V , ⁻	Га =25°C
ltem	Signal	Symbol	Condition	Min.	Max.	Unit
Address setup time		tAW8		0	_	
Address hold time	— A0	tAH8		10	_	
System cycle time		tCYC8		240	_	
/WR L pulse width (WRITE)	/WR	tCCLW		80	_	
/WR H pulse width (WRITE)		tCCHW		80	_	
/RD L pulse width (READ)	RD	tCCLR		140	—	ns
/RD H pulse width (READ)		tCCHR		80		
WRITE Data setup time		tDS8		40	_	
WRITE Data hold time		tDH8		20	_	
READ access time	D[7:0]	tACC8	CL = 16 pF		70	
READ Output disable time		tOH8	CL = 16 pF	5	50	

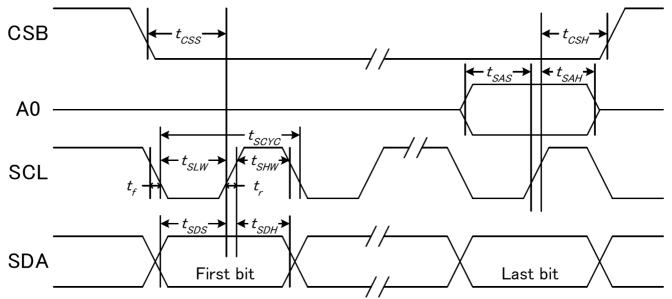
PARALLEL INTERFACE TIMING DIAGRAM (6800 MODE)



PARALLEL INTERFACE TIMING CHARACTERISTICS (6800 MODE)

(VDD1 = 3.3V , Ta =25°C						
ltem	Signal	Symbol	Condition	Min.	Max.	Unit
Address setup time	- A0	tAW6		0	—	
Address hold time		tAH6		10	_	
System cycle time		tCYC6		240	_	
Enable L pulse width (WRITE)		tEWLW		80	_	
Enable H pulse width (WRITE)	E	tEWHW		80	_	
Enable L pulse width (READ)	7	tEWLR		80	_	ns
Enable H pulse width (READ)		tEWHR		140		
Write data setup time		tDS6		40	_	
Write data hold time	017:01	tDH6		10	_	
Read data access time	– D[7:0]	tACC6	CL = 16 pF	_	70	1
Read data output disable time		tOH6	CL = 16 pF	5	50	

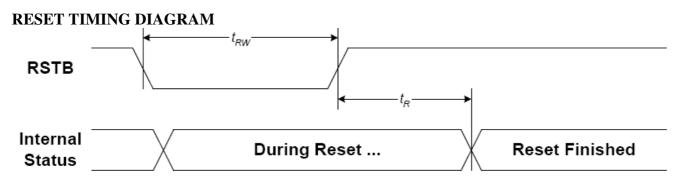
SERIAL INTERFACE TIMING DIAGRAM(4-LINE MODE)



SERIAL INTERFACE TIMING CHARACTERISTICS(4-LINE MODE)

	(VDD1 = 3.3V , Ta =25°C)					
ltem	Signal	Symbol	Condition	Min.	Max.	Unit
Serial clock period		tSCYC		50	—	
SCLK "H" pulse width	SCLK	tSHW		25	_	
SCLK "L" pulse width		tSLW		25	_	
Address setup time	A0	tSAS		20	_	
Address hold time	AU	tSAH		10	_	ns
Data setup time	- SDA	tSDS		20	_	
Data hold time		tSDH		10	—	
CSB-SCLK time	- CSB -	tCSS		20	_	
CSB-SCLK time		tCSH		40	—	

CG12864H



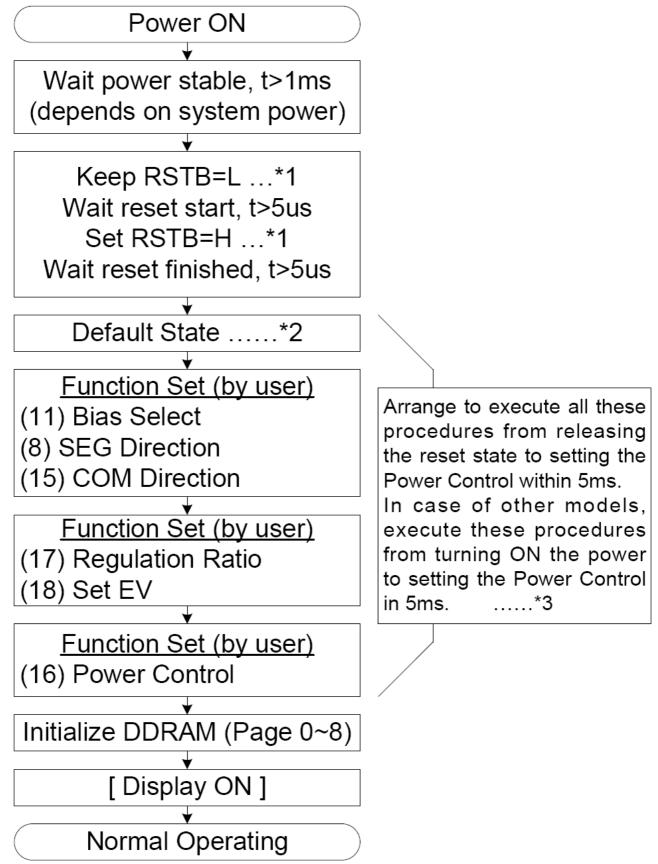
RESET TIMING

(VDD1 = 3.3V , Ta =25°C)

ltem	Symbol	Condition	Min.	Max.	Unit
Reset time	tR		_	1.0	
Reset "L" pulse width	tRW		1.0		us

CG12864H

INITIALIZING WITHOUT THE BUILT-IN POWER SUPPLY CIRCUITS



ELECTRO-OPTICAL CHARACTERISTICS

MEASURING CONDITION:

POWER SUPPLY = Vop / 64 Hz TEMPERATURE = 23 ± 5 °C RELATIVE HUMIDITY = 60 ± 20 %

ITEM	SYMBOL	UNIT	TYP. STN
RESPONSE TIME	Ton	ms	220
	Toff	ms	280
CONTRAST RATIO	Cr	-	12
	V3:00	o	40
VIEWING ANGLE	V6:00	0	70
$(Cr \ge 2)$	V9:00	0	40
	V12:00	o	50

THE ELECTRO-OPTICAL CHARACTERISTICS ARE MEASURED VALUE BUT NOT GUARANTEED ONES.

RELIABILITY OF LCD MODULE

	TEST CONDITION	TECT CONDITION		
	TEST CONDITION	TEST CONDITION		
ITEM	FOR NORMAL TEMPERATURE	FOR WIDE TEMPERATURE	TIME	
High temperature operating	50°C	70°C	240 hours	
Low temperature operating	0°C	-20°C	240 hours	
High temperature storage	60°C	80°C	240 hours	
Low temperature storage	-10°C	-30°C	240 hours	
Temperature-humidity storage	40°C 90% R.H.	60°C 90% R.H.	96 hours	
Temperature cycling	-10°C to 60°C	-30°C to 80°C	5 cycle	
	30 Min Dwell	30 Min Dwell		
Vibration Test at LCM Level	Freq 10-55 Hz	Freq 10-55 Hz		
	Sweep rate: 10-55-10 at 1 min	Sweep rate: 10-55-10 at 1 min		
	Sweep mode Linear	Sweep mode Linear	_	
	Displacement: 2 mm p-p	Displacement: 2 mm p-p		
	1 Hour each for X, Y, Z	1 Hour each for X, Y, Z		

CG12864H

SAMPLING METHOD

SAMPLING PLAN: ANSI/ASQ Z1.4

CLASS OF AQL: LEVEL II/ SINGLE SAMPLING MAJOR-0.65% MINOR – 1.5%

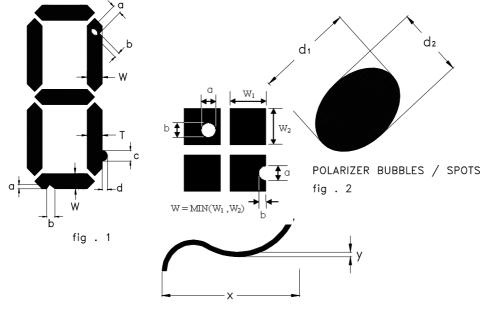
QUALITY STANDARD

DEFECT	CRITER	IA	ТҮРЕ	FIGURE
SHORT CIRCUIT		-		-
MISSING SEGMENT	<u> </u>		MAJOR	-
UNEVEN / POOR CONTRAST	-		MAJOR	-
CROSS TALK	-		MAJOR	-
PIN HOLE	DOT MATRIX: IF $0.6 \le W$, MAX(a,b) <	$\begin{split} MAX(a,b) &\leq 1 \; / \; 3 \; W \\ DOT \; MATRIX: \\ IF \; 0.6 &\leq W \; , \; MAX(a,b) < 0.3 \; N.A.^{**} \\ IF \; 0.4 &\leq W < 0.6, \; MAX(a,b) < 0.25 \; N.A.^{**} \end{split}$		1
	IF W < 0.4 , MAX(a,b) <	0.2 N.A.**		
EXCESS SEGMENT	$MAX(c,d) \leq$	1/3T	MINOR	1
BUBBLES	d* ≥ 0.7	QTY=0	MINOR	2
BLACKS SPOTS	d ≤ 0.7 0.7 <d≤0.8 0.8<d< td=""><td>N.A.** QTY≤2 QTY=0</td><td>MINOR</td><td>2</td></d<></d≤0.8 	N.A.** QTY≤2 QTY=0	MINOR	2
LINE SCRATCHES	x≥0.7 y≥0.05	QTY=0	MINOR	3
BLACK LINE	x≥0.7 y≥0.05	QTY=0	MINOR	3

 $*d = MAX (d_1, d_2)$

** N. A . = NOT APPLICABLE

DEFECT TABLE : F



LINE SCRATCHES / BLACK LINE fig . 3

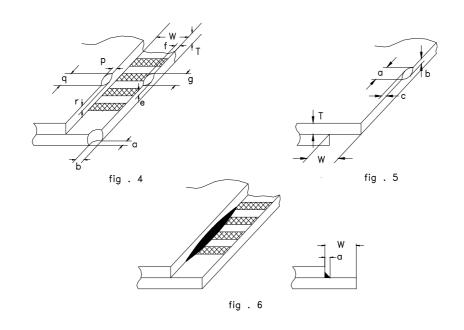
CG12864H

QUALITY STANDARD (CONT .)

DEFECT		CRITERIA	ТҮРЕ	FIGURE
	CONTACT EDGE	e≤T f≤1/2W g≤N.A.		4
CHIPS	BOTTOM GLASS	p≤V.A.*** q:N.A. r≤T	MINOR	4
	CORNER	A:N.A. b≤W		4
	TOP GLASS	a≤N.A. b≤T c≤W		5
GLASS PROTRUSION		a ≤ 1/3 W	MINOR	6
RAINBOW		_	MINOR	-

UNLESS STATE OTHERWISE , ALL UNIT ARE IN MILLIMETER .

DEFECT TABLE : F



HANDLING PRECAUTIONS

(1) CAUTION OF LCD HANDLING & CLEANING

The polarizing plate on the surface of the panel is made from organic substances. Be very careful for chemicals not to touch the plate or it leads the polarizing plate to deteriorate.

If the use of a chemical is unavoidable, wipe the panel lightly with soft materials, such as gauze and absorbent cotton, soaked in a solvent.

*Usable solvent: Alcohol (ethanol, IPA and the like) *Appropriate solvent: Ketones, ethyl alcohol

Avoid wiping with a dry cloth, since it could damage the surface of the polarizing plate and others.

(2) CAUTION AGAINST STATIC CHARGE

The LCD modules use CMOS LSI drivers, so customers are recommended that any unused input terminal would be connected to V_{DD} or V_{SS} , do not input any signals before power is turned on, and ground your body, work/assembly areas, assembly equipment to protect against static electricity.

(3) ESD PRECAUTION

Inputs and outputs are protected against electrostatic discharge in normal handling. However, to be totally safe, it is

recommended to take normal precautions appropriate to handling LCM module. For example: product surface grounding.

Always take ESD precaution when handling the LCD Module. Components are exposed for direct finger touches and can

be damaged unless ESD precaution is taken.

(4) PACKAGING

Avoid intense shock and falls from a height and do not operate or store them exposed to direct sunshine or high temperature/humidity for long periods.

(5) CAUTION FOR OPERATION

The viewing angle can be adjusted by varying the LCD driving voltage VO.

Driving voltage should be kept within specified range, excess voltage shortens display life.

Response time increases with decrease in temperature.

Display may turn black or dark Blue at temperature above its operational range; this is however not destructive and the display will return to normal once the temperature falls back to range.

Mechanical disturbance during operation (such as pressing on the viewing area) may cause the segments to appear "fractured". They will recover once the display is turned off.

Condensation at terminals will cause malfunction and possible electrochemical reaction. Relative humidity of the environment should therefore be kept below 60%.

(6) SAFETY

Liquid crystal may leak out of a damaged LCD, it is recommended to wash off the liquid crystal by using solvents such as acetone or ethanol and should be burned up later.

If any liquid leak out of a damaged glass cell comes in contact with your hands, wash it off with soap and water immediately.

WARRANTY

CLOVER will replace or repair any of her LCD module in accordance with her LCD specification for a period of one year from date of shipment. The warranty liability of Clover is limited to repair and/or replacement. Clover will not be responsible for any subsequent or consequential event.

For Internal Use Only SPECIFICATION REVISION RECORD

Revision No.	Description	Date(DD/MM/YY)	
00	1 st Issue	25/11/21	