

CLOVER DISPLAY LTD.

LCD MODULE SPECIFICATION

Model: CV320240A - _ _ - _ - _ - _

Revision	10
Engineering	Allen Ng
Date	27 June 2013
Our Reference	4935

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1. MODE OF DISPLAY

Display mode	Display condition	Viewing direction
STN: Yellow green	☐ Reflective type	☐ 6 O' clock
☐ Grey	☐ Transflective type	☐ 12 O' clock
☐ Blue (negative)	☐ Transmissive type	3 O' clock
☐ FSTN positive	☐ Others	9 O' clock
☐ FSTN negative		

FSTN ne	egative	
2. LCD M	ODULE NUMBER NOTATI	ON:
	$ \frac{0A}{ } $ (2) (3) (4) (5) (6) (7) (8)	*(1)Model number of standard LCD Modules *(2)Backlight type N - No backlight E - EL backlight L - Side-lited LED backlight M- Array LED backlight C - CCFL *(3)Backlight color N - No backlight A - Amber B - Blue O - Orange W-White Y - Yellow green *(4)Display mode T - TN V - TN (Negative) S - STN Yellow green G - STN Grey B - STN Blue (Negative) F - FSTN N - FSTN (Negative) *(5)Rear polarizer type R - Reflective F - Transmissive *(6)Temperature range N - Normal W - Extended *(7)Viewing direction 6 - 6 O'clock 2 - 12 O'clock

3 - 3 O'clock

9 – 9 O'clock

*(8)---Special code for other requirements

(Can be omitted if not used)

T – Touch panel (Analog)

P – Touch panel (Digital)

SPEC. REV.10 PAGE 1 OF 11

3. GENERAL DESCRIPTION

Display mode : 320 x 240 Dots, Graphic COB LCD module

Interface : 4-bit parallel

Driving method : 1/240 duty,1/15 bias

Driver IC : SUNPLUS SPLC086A or equivalent

For the detailed information, please refer to the IC specifications.

4. MECHANICAL DIMENSIONS

Item	Dimension	Unit	Item	Dimension	Unit
Outline Dimension	161.0(L)x112.0(W)x10.0MAX(H1)	mm	Dot Pitch	0.36(L)x0.36(W)	mm
Outline Dimension	161.0(L)x112.0(W)x13.0MAX(H2)	mm	Dot Size	0.33(L)x0.33(W)	mm
(side-lited Backlight)					
Viewing Area	122.0(L)x92.0(W)	mm			

5 CONNECTOR PIN ASSIGNMENT

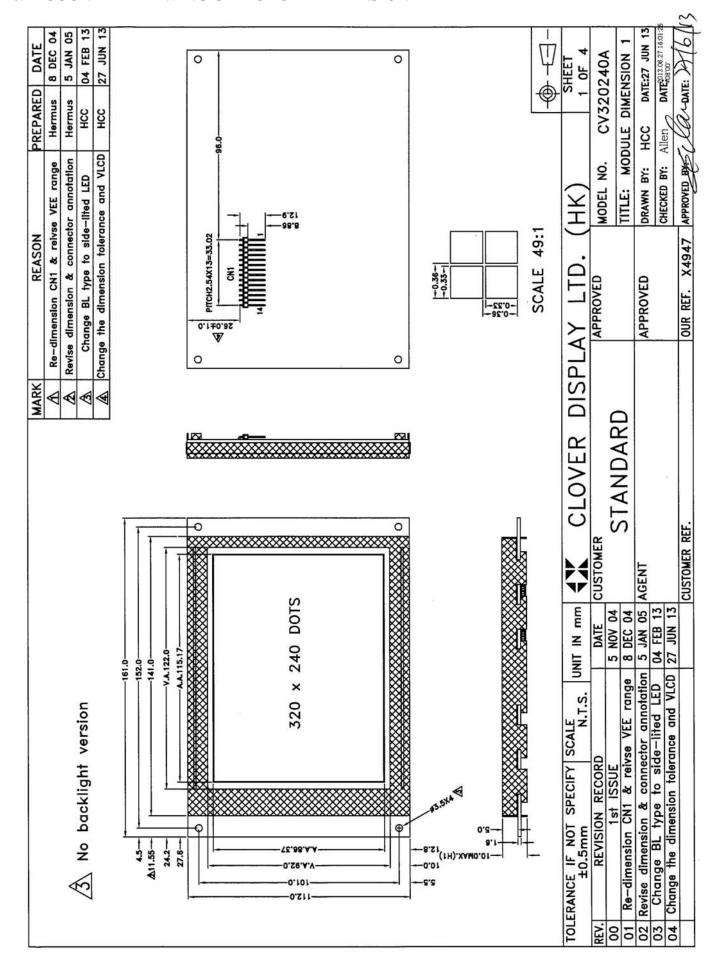
Pin No.	Symbol	Function		Symbol	Function
1	FLM	First line marker	8	VEE	Supply Voltage for LCD
2	LP	Data Latch Signal	9	D0	
3	СР	Clock Signal for Shifting Data	10	D1	D . D . I .
4	M	Alternate Signal for LCD Drive	11	D2	Data Bus Line
5	VLCD	Contrast Adjustment for LCD	12	D3	
6	VDD	Logic power supply	13	DISPOFF	Display On/Off
7	VSS	Power supply (0V,Ground)	14	NC	No Connection

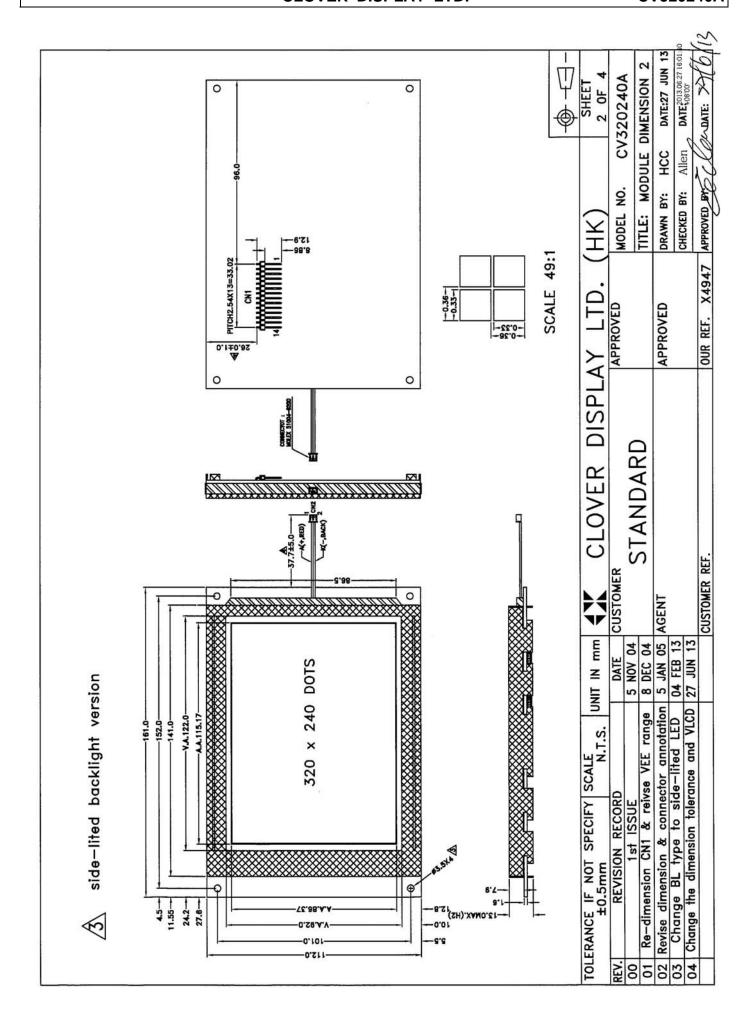
5.1 CONNECTOR PIN ASSIGNMENT FOR SIDE-LITED BACKLIGHT (CN2)

Pin No.	Symbol	Function	
1	A	Power supply for backlight (+)	
2	K	Power supply for backlight (-)	

SPEC. REV.10 PAGE 2 OF 11

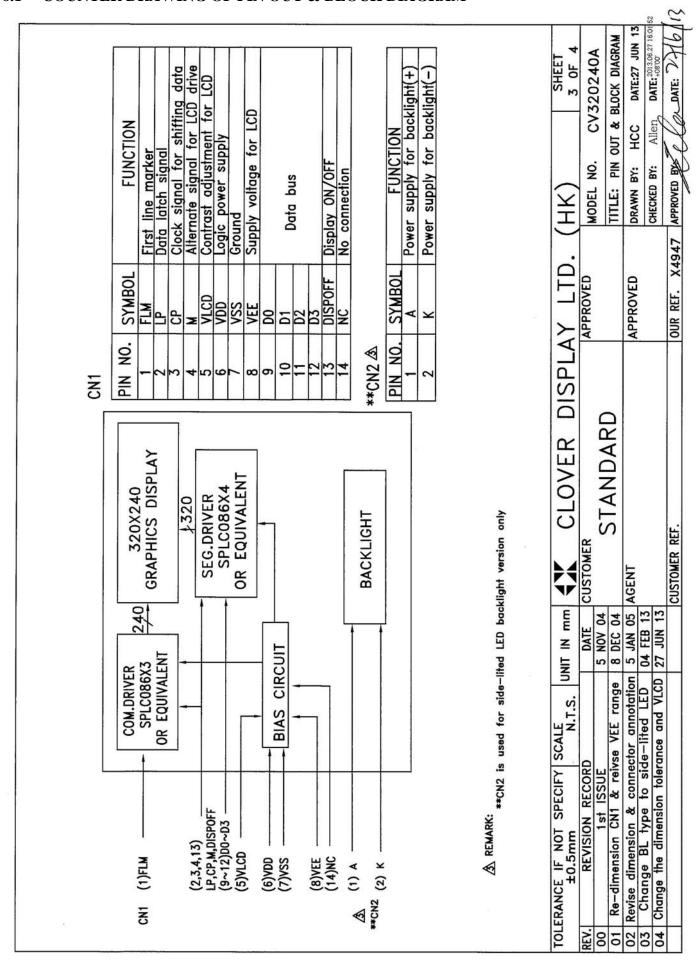
6. COUNTER DRAWING OF MODULE DIMENSION





SPEC. REV.10 PAGE 4 OF 11

6.1 COUNTER DRAWING OF PIN OUT & BLOCK DIAGRAM



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CV320240A

Conditions: VSS=0V, Ta=25°C

7. ELECTRICAL CHARACTERISTICS

Item	Symbol	MIN.	TYP.	MAX.	Unit
Supply Voltage	Vdd	2.7	5.0	5.5	V
Supply Current	Idd	_	6.0	_	mA
Supply Voltage for LCD	VEE	-23.0	_	-20.0	V
Contrast Adjustment for LCD (*)	VLCD	-21.8	-20.5	-19.2	V
"H"Level Input Voltage	Vih	0.8Vdd	_	Vdd	V
"L"Level Input Voltage	VIL	0	_	0.3Vdd	V

Note (*): There is tolerance in optimum LCD driving voltage during production and it will be within the specified range.

Side-lited LED

Constant current driving:

Item	Symbol	MIN.	TYP.	MAX.	Unit	Condition
White Backlight voltage	$V_{ m BL}$		3.5	3.8	V	$I_{BL} = 120 \text{mA}$

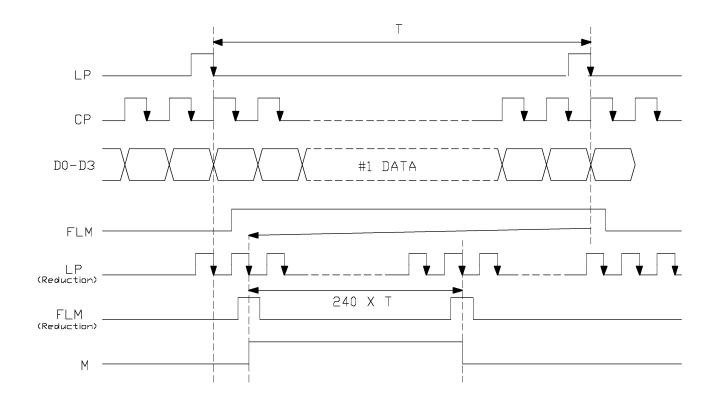
7.1. ABSOLUTE MAXIMUM RATINGS

Please make sure not to exceed the following maximum rating values under the worst application conditions

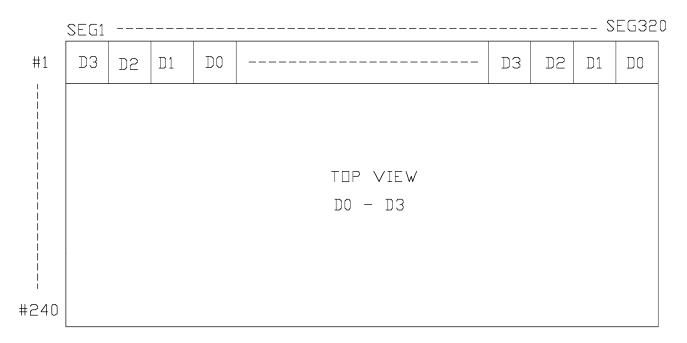
Item	Symbol	Rating (for normal temperature)	Rating (for wide temperature)	Unit
Supply Voltage	Vdd	7	7	V
Input Voltage	VT	-0.3 to Vdd+0.3	-0.3 to Vdd+0.3	V
Operating Temperature	Topr	0 to 50	-20 to 70	$^{\circ}\! \mathbb{C}$
Storage Temperature	Tstg	-10 to 60	-30 to 80	$^{\circ}\!\mathbb{C}$

SPEC. REV.10 PAGE 6 OF 11

8. TIMING CHART



9. DISPLAY AND DATA



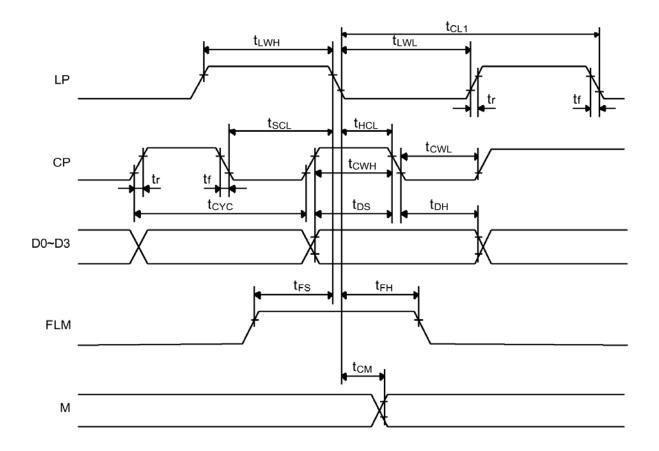
SPEC. REV.10 PAGE 7 OF 11

10. AC CHARACTERISTICS

Parameter	Symbol	Min.	Max.	Units
Clock Pulse Cycle Time	t cyc	167	_	ns
Clock Pulse High Level Width	t cwh	50	_	ns
Clock Pulse Low Level Width	t cwl	50	_	ns
Clock Pulse Setup Time	Tscl	80	_	ns
Clock Pulse Hold Time	t hcl	80	_	ns
Clock Pulse Rise/Fall Time	tr, tf	_	50	ns
LP High Level Width	t lwh	50	_	ns
LP Low Level Width	$t_{ m LWL}$	50	_	ns
LP Cycle Time	t _{CL1}	250	_	ns
Data Setup Time	tds	30	_	ns
Data Hold Time	t dh	30	_	ns
FLM Data Setup Time	t fs	100	_	ns
FLM Data Hold Time	t fh	100	_	ns
M Phase Difference	t CM	_	250	μs

Note: Please satisfy the following conditions (1), (2) in the same time.

- (1) $\operatorname{tr}, \operatorname{tf} < (\operatorname{tcyc} \operatorname{tcwh} \operatorname{tcwl}) / 2$
- (2) tr, tf ≤ 50



SPEC. REV.10 PAGE 8 OF 11

11. ELECTRO-OPTICAL CHARACTERISTICS

MEASURING CONDITION: POWER SUPPLY = $V_{OP} / 64 \text{ Hz}$

TEMPERATURE = 22 ± 5 °C

RELATIVE HUMIDITY = $60 \pm 15 \%$

ITEM	SYMBOL	UNIT	TYP.
RESPONSE TIME	Ton	ms	370
	Toff	ms	370
CONTRAST RATIO	Cr	-	7
	V3:00	0	40
VIEWING ANGLE (6 O'clock)	V6:00	0	50
(Cr ≥ 2)	V9:00	0	40
	V12:00	0	30

THE ELECTRO-OPTICAL CHARACTERISTICS ARE MEASURED VALUE BUT NOT GUARANTEED ONES.

12. RELIABILITY OF LCD MODULE

ITEM	TEST CONDITION	TEST CONDITION	TIME
	FOR NORMAL TEMPERATURE	FOR WIDE TEMPERATURE	
High temperature operating	50°C	70°C	240 hours
Low temperature operating	0°C	-20°C	240 hours
High temperature storage	60°C	80°C	240 hours
Low temperature storage	-10°C	-30°C	240 hours
Temperature-humidity storage	40°C 90% R.H.	60°C 90% R.H.	96 hours
Temperature cycling	-10°C to 60°C	-30°C to 80°C	5 cycles
	30 Min Dwell	30 Min Dwell	
Vibration Test at LCM Level	Freq 10-55 Hz	Freq 10-55 Hz	
	Sweep rate: 10-55-10 at 1 min	Sweep rate: 10-55-10 at 1 min	
	Sweep mode Linear	Sweep mode Linear	_
	Displacement: 2 mm p-p	Displacement: 2 mm p-p	
	1 Hour each for X, Y, Z	1 Hour each for X, Y, Z	

SPEC. REV.10 PAGE 9 OF 11

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13. QUALITY STANDARD OF LCD MODULE

1.0	Sampling Method Sampling Plan: MIL STD 105 E Class of AQL: Level II/Single Sampling		
	2.0	Defect Group	Failure Category
Critical Defect		Malfunction	Open
0.25%(AQL)			Short
			Burnt or dead component
			Missing part/improper part P.C.B.
			Broken
Major Defect		Poor Insulation	Potential short
0.65%(AQL)			High current
, , ,			Component damage or scratched
			or Lying too close improper coating
		Poor Conduction	Damage joint
			Wrong polarity
			Wrong spec. part
			Uneven/intermittent contact
			Loose part
			Copper peeling
			Rust or corrosion or dirt's
Minor Defect		Cosmetic Defect	Minor scratch
1.5%(AQL)			Flux residue
			Thin solder
			Poor plating
			Poor marking
			Crack solder
			Poor bending
			Poor packing
			Wrong size

SPEC. REV.10 PAGE 10 OF 11

14. HANDLING PRECAUTIONS

(1) CAUTION OF LCD HANDLING & CLEANING

The polarizing plate on the surface of the panel is made from organic substances. Be very careful for chemicals not to touch the plate or it leads the polarizing plate to deteriorate.

If the use of a chemical is unavoidable, wipe the panel lightly with soft materials, such as gauze and absorbent cotton, soaked in a solvent.

*Usable solvent: Alcohol (ethanol, IPA and the like)

Avoid wiping with a dry cloth, since it could damage the surface of the polarizing plate and others.

(2) CAUTION AGAINST STATIC CHARGE

The LCD modules use CMOS LSI drivers, so customers are recommended that any unused input terminal would be connected to V_{DD} or V_{SS} , do not input any signals before power is turned on, and ground your body, work/assembly areas, assembly equipment to protect against static electricity.

(3) PACKAGING

Avoid intense shock and falls from a height and do not operate or store them exposed to direct sunshine or high temperature/humidity for long periods.

(4) CAUTION FOR OPERATION

The viewing angle can be adjusted by varying the LCD driving voltage V0.

Driving voltage should be kept within specified range, excess voltage shortens display life.

Response time increases with decrease in temperature.

Display may turn black or dark Blue at temperature above its operational range; this is however not destructive and the display will return to normal once the temperature falls back to range.

Mechanical disturbance during operation (such as pressing on the viewing area) may cause the segments to appear "fractured". They will recover once the display is turned off.

Condensation at terminals will cause malfunction and possible electrochemical reaction. Relative humidity of the environment should therefore be kept below 60%.

(5) SAFETY

Liquid crystal may leak out of a damaged LCD, it is recommended to wash off the liquid crystal by using solvents such as acetone or ethanol and should be burned up later.

If any liquid leaks out of a damaged glass cell come in contact with your hands, wash it off with soap and water immediately.

WARRANTY

CLOVER will replace or repair any of her LCD module in accordance with her LCD specification for a period of one year from date of shipment. The warranty liability of Clover is limited to repair and/or replacement. Clover will not be responsible for any subsequent or consequential event.

SPEC. REV.10 PAGE 11 OF 11

^{*}Appropriate solvent: Ketones, ethyl alcohol