

# **CLOVER DISPLAY LTD.**

# LCD MODULE SPECIFICATION

Model: CG9162F - \_ \_ - \_ - \_ -

Revision	01
Engineering	Timmy Kwan
Date	25 Oct 2010
Our Reference	X9046

ADDRESS: 1<sup>st</sup> FLOOR, EFFICIENCY HOUSE, 35 TAI YAU STREET, SAN PO KONG,

KOWLOON, HONG KONG.

TEL : (852) 2341 3238 (SALES OFFICE) (852) 2342 8228 (GENERAL OFFICE)

FAX : (852) 2357 4237 (SALES OFFICE)

E-MAIL : <u>cdl@cloverdisplay.com</u>

URL : <a href="http://www.cloverdisplay.com">http://www.cloverdisplay.com</a>

## **MODE OF DISPLAY**

Display mode	Display condi	tion	Viewing direction
☐ TN positive	Reflective	type	☐ 6 O' clock
☐ TN negative	Transflecti	ve type	☐ 12 O' clock
STN: Yellow green	Transmissi	ive type	3 O' clock
Grey	Others		9 O' clock
☐ Blue (negative)			
☐ FSTN positive			
FSTN negative			
LCD MODULE NUMBER	NOTATION:		
<u>CV9162H</u> - <u>N N - S R - N</u>	J 6 – T	*(1)Model 1	number of standard LCD Modules
	<u> </u>	*(2)Backlig	
$(1) \qquad (2) (3) (4) (5) (6)$	(7) (8)	(=) = =================================	N – No backlight
( ) ( ) ( - ) ( - ) ( - )	, (-, (-,		E – EL backlight
			L – Side-lited LED backlight
			M- Array LED backlight
			C – CCFL
		*(3)Backlig	
			N – No backlight
			A – Amber
			B – Blue
			O– Orange
			W–White
		*(4) Diamlar	Y – Yellow green
		*(4)Display	T – TN
			V – TN (Negative)
			S – STN Yellow green
			G – STN Grey
			B – STN Blue (Negative)
			F-FSTN
			N – FSTN (Negative)
		*(5)Rear po	olarizer type
			R – Reflective
			F – Transflective
			T – Transmissive
		*(6)Temper	
			N – Normal
		*(7) <b>*</b> 1	W– Extended
		*(7)Viewin	_
			6 – 6 O'clock
			2 – 12 O'clock 3 – 3 O'clock
			9 – 9 O'clock
		*(8)Special	code for other requirements
		_	e omitted if not used)

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## **GENERAL DESCRIPTION**

Display mode : 16 characters x 2 lines, COG LCD module

Interface : 4 bit or 8 bit parallel Driving method : 1/16 duty, 1/5 bias

Controller IC : Sunplus SPLC782A1 or equivalent

For the detailed information, please refer to the IC specifications.

Item	Dimension	Unit	Item	Dimension	Unit
Outline Dimension		mm	Viewing Area	99.0(L)x24.0(W)	mm
No Backlight (N)	102.6(L) x 36.0(W) x 2.9MAX.(H)	mm	Dot Pitch	0.98(L)x1.16(W)	mm
LED Sided Backlight(L)	110.3(L) x 36.0(W) x 6.7MAX.(H)	mm	Dot Size	0.92(L)x1.1(W)	mm
Character Size	4.84 (L) x 9.66 (W)	mm	Character Pitch	6.0 (L)x10.34 (W)	mm

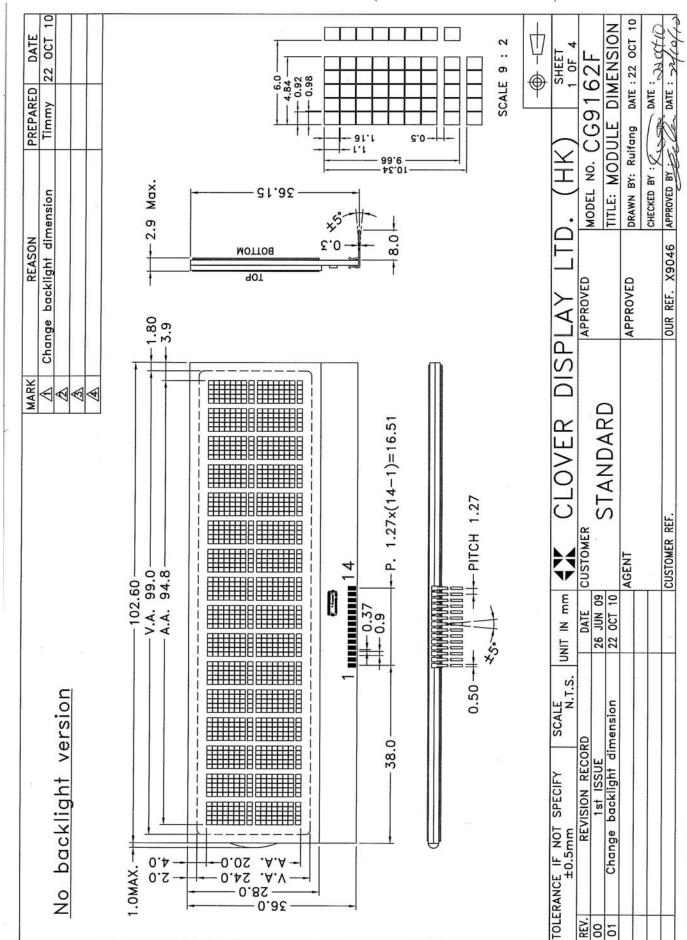
## **CONNECTOR PIN ASSIGNMENT**

Pin No.	Signal	Function
1	DB7	DATA BUS
2	DB6	DATA BUS
3	DB5	DATA BUS
4	DB4	DATA BUS
5	DB3	DATA BUS
6	DB2	DATA BUS
7	DB1	DATA BUS
8	DB0	DATA BUS
9	Е	ENABLE SIGNAL
10	RW	READ/WRITE SELECT
11	RS	REGISTER SELECT
12	VLCD	OPERATING VOLTAGE FOR LCD
13	VDD	SUPPLY VOLTAGE FOR LOGIC
14	VSS	GROUND
* 15	BL+	SUPPLY VOLTAGE FOR BACKLIGHT(+VE)
* 16	BL-	SUPPLY VOLTAGE FOR BACKLIGHT(-VE)

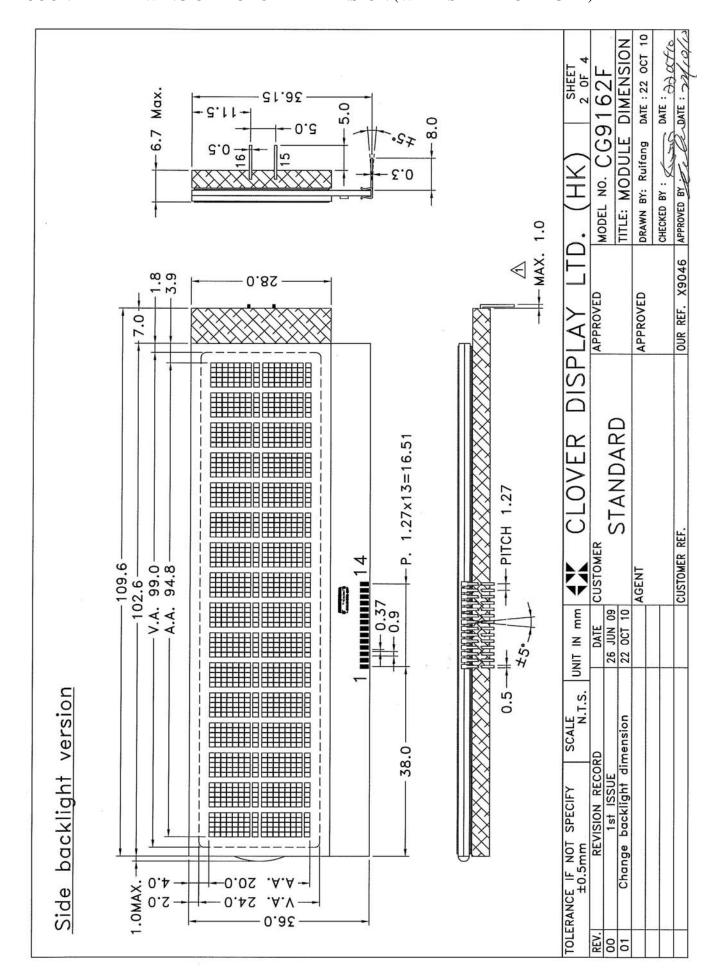
Note (\*) : Pin 15, 16 are used for backlight version.

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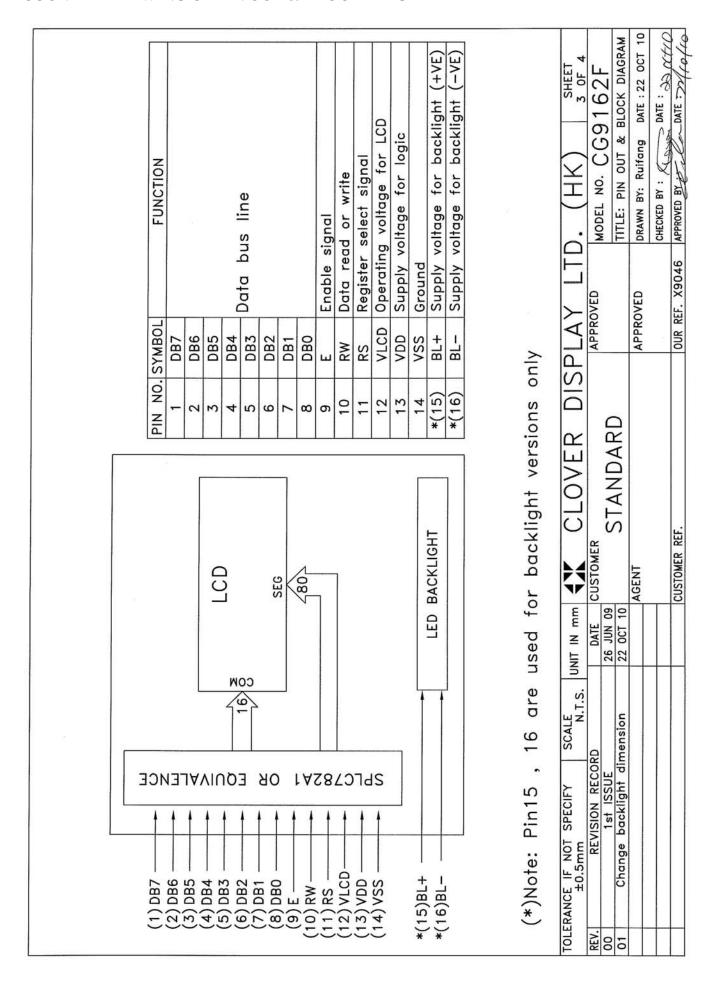
## COUNTER DRAWING OF MODULE DIMENSION (WITH NO BACKLIGHT)



## COUNTER DRAWING OF MODULE DIMENSION (WITH SIDE BACKLIGHT)



#### COUNTER DRAWING OF PIN OUT & BLOCK DIAGRAM



## **CLOVER DISPLAY LTD.**

CG9162F

Conditions: VSS=0V, Ta= $25^{\circ}$ C

## **ELECTRICAL CHARACTERISTICS**

Item	Symbol	MIN.	TYP.	MAX.	Unit	Item	Symbol	MIN.	TYP.	MAX.	Unit
Supply Voltage for Logic	VDD	4.75	5.0	5.25	V	"H"Level Input Voltage	Vih	0.7VDD	_	VDD	V
Supply Current for Logic	Idd	_	0.18	0.27	mA	"L"Level Input Voltage	VIL	-0.3	_	0.55	V
Operating Voltage for LCD(*)	VLCD	4.3	4.5	4.7	V	_	_	_	_	_	_

Note (\*): There is tolerance in optimum LCD driving voltage during production and it will be within the specified range.

## Side Backlight:

Constant voltage driving

Item	Symbol	MIN.	TYP.	MAX.	Unit	Condition
White Backlight current	IBL	25	30	35	mA	VBL=3.6V

#### ABSOLUTE MAXIMUM RATINGS

Please make sure not to exceed the following maximum rating values under the worst application conditions

Item	Symbol	Rating (for normal temperature)	Rating (for wide temperature)	Unit
Supply Voltage	Vdd	-0.3 to 7.0	-0.3 to 7.0	V
Input Voltage	Vin	-0.3 to VDD+0.3	-0.3 to VDD+0.3	V
Operating Temperature	Topr	0 to 50	-20 to 70	$^{\circ}$ C
Storage Temperature	Tstg	-10 to 60	-30 to 80	$^{\circ}\!\mathbb{C}$

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## **INSTRUCTION TABLE**

Instruction		I		Ins	tructi	on Co	de	I			Description	Max. Execution time
otraotion	RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Doodingston	(Temp = -20°C ~ +75°C)
Clear Display	0	0	0	0	0	0	0	0	0	1	Write "20H" to DDRAM and set DDRAM address to "00H" from AC	4.1ms
Return Home	0	0	0	0	0	0	0	0	1	-	Set DDRAM address to "00H" from AC and return cursor to its original position if shifted. The contents of DDRAM are not changed.	4.1ms
Entry Mode Set	0	0	0	0	0	0	0	1	I/D	S	Assign cursor moving direction and enable the shift of entire display	100μs
Display ON/ OFF Control	0	0	0	0	0	0	1	D	С	В	Set display (D), cursor(C), and blinking of cursor(B) on/off control bit.	100μs
Cursor or Display Shift	0	0	0	0	0	1	S/C	R/L	-	-	Set cursor moving and display shift control bit, and the direction, without changing of DDRAM data.	100μs
Function Set	0	0	0	0	1	DL	N	F	-	-	Set interface data length (DL: 8-bit/4-bit), numbers of display line (N: 2-line/1-line) and, display font type (F:5x10 dots/5x8 dots)	100μs
Set CGRAM Address	0	0	0	1	AC5	AC4	AC3	AC2	AC1	AC0	Set CGRAM address in address counter.	100μs
Set DDRAM Address	0	0	1	AC6	AC5	AC4	AC3	AC2	AC1	AC0	Set DDRAM address in address counter	100μs
Read Busy Flag and Address Counter	0	1	BF	AC6	AC5	AC4	AC3	AC2	AC1	AC0	Whether during internal operation or not can be known by reading BF. The contents of address counter can also be read.	0μs
Write Data to RAM	1	0	D7	D6	D5	D4	D3	D2	D1	D0	Write data into internal RAM (DDRAM/CGRAM).	100μs
Read Data from RAM	1	1	D7	D6	D5	D4	D3	D2	D1	D0	Read data from internal RAM (DDRAM/CGRAM).	100μs

Figure 6-16: Instruction Table

Note: "-" don't care

## DISPLAY DATA RAM (DD RAM) AND CHARACTER POSITION

16x2, 1/16 Duty Cycle

1 2 16 DISF

	1	2	16	DISPLAY POSITION
line 1	00	01	 0F	DD RAM ADDRESS
line 2	40	41	 4F	]

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#### **AC CHARACTERISTICS**

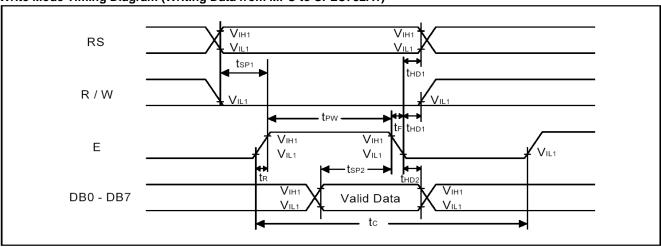
#### Write mode (Writing data from MPU to SPLC782A1)

01 1 1			Limit			Took Condition	
Characteristics	Symbol	Min.	Min. Typ. Max.		Unit	Test Condition	
E Cycle Time	t <sub>C</sub>	500	-	-	ns	Pin E	
E Pulse Width	t <sub>PW</sub>	230	-	-	ns	Pin E	
E Rise/Fall Time	$t_R$ , $t_F$	-	-	20	ns	Pin E	
Address Setup Time	t <sub>SP1</sub>	40	-	-	ns	Pins: RS, R/W, E	
Address Hold Time	t <sub>HD1</sub>	10	-	-	ns	Pins: RS, R/W, E	
Data Setup Time	t <sub>SP2</sub>	80	-	-	ns	Pins: DB0 - DB7	
Data Hold Time	t <sub>HD2</sub>	10	-	-	ns	Pins: DB0 - DB7	

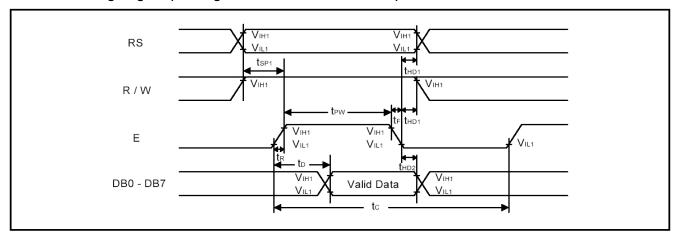
#### Read mode (Reading Data from SPLC782A1 to MPU)

01			Limit		11.24	Toot Condition	
Characteristics	Symbol	Symbol Min. Typ. Max.		Max.	Unit	Test Condition	
E Cycle Time	t <sub>C</sub>	500	-	-	ns	Pin E	
E Pulse Width	t <sub>vv</sub>	230	-	-	ns	Pin E	
E Rise/Fall Time	$t_R$ , $t_F$	-	-	20	ns	Pin E	
Address Setup Time	t <sub>SP1</sub>	40	-	-	ns	Pins: RS, R/W, E	
Address Hold Time	t <sub>HD1</sub>	10	-	-	ns	Pins: RS, R/W, E	
Data Output Delay Time	$t_{D}$	-	-	160	ns	Pins: DB0 - DB7	
Data hold time	t <sub>HD2</sub>	5.0	-	-	ns	Pins: DB0 - DB7	

## Write Mode Timing Diagram (Writing Data from MPU to SPLC782A1)

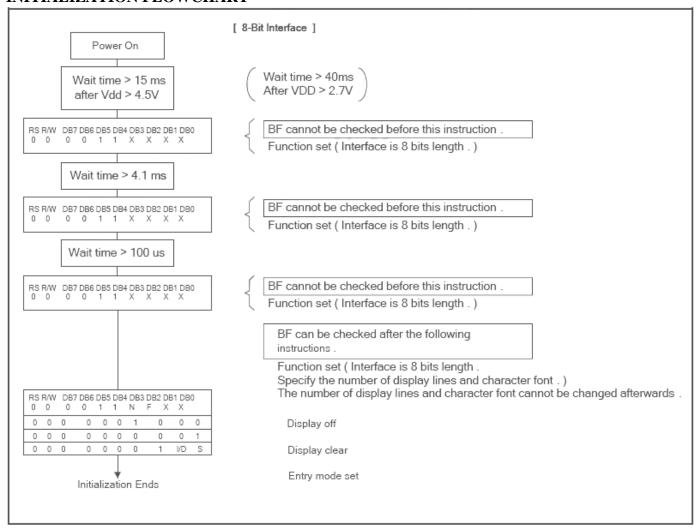


## Read Mode Timing Diagram (Reading Data from SPLC782A1 to MPU)



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#### INITIALIZATION FLOWCHART



#### **ELECTRO-OPTICAL CHARACTERISTICS**

MEASURING CONDITION: POWER SUPPLY =  $V_{OP}$  / 64 Hz TEMPERATURE =  $23 \pm 5$  °C RELATIVE HUMIDITY =  $60 \pm 20$  %

ITEM	SYMBOL	UNIT	TYP. TN	TYP. STN
RESPONSE TIME	Ton	ms	130	150
	Toff	ms	170	190
CONTRAST RATIO	Cr	-	8	15
	V3:00	0	70	45
VIEWING ANGLE	V6:00	0	45	70
(6 O'clock)	V9:00	0	70	45
Cr ≥ 2	V12:00	0	5	60

THE ELECTRO-OPTICAL CHARACTERISTICS ARE MEASURED VALUE BUT NOT GUARANTEED ONES.

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## RELIABILITY OF LCD MODULE

	TEST CONDITION	TEST CONDITION		
ITEM	FOR NORMAL TEMPERATURE	FOR WIDE TEMPERATURE	TIME	
High temperature operating	50°C	70°C	240 hours	
Low temperature operating	0°C	-20°C	240 hours	
High temperature storage	60°C	80°C	240 hours	
Low temperature storage	-10°C	-30°C	240 hours	
Temperature-humidity storage	40°C 90% R.H.	60°C 90% R.H.	96 hours	
Temperature cycling	-10°C to 60°C	-30°C to 80°C	5 cycle	
	30 Min Dwell	30 Min Dwell		
Vibration Test at LCM Level	Freq 10-55 Hz	Freq 10-55 Hz		
	Sweep rate: 10-55-10 at 1 min	Sweep rate: 10-55-10 at 1 min		
	Sweep mode Linear	Sweep mode Linear	_	
	Displacement: 2 mm p-p	Displacement: 2 mm p-p		
	1 Hour each for X, Y, Z	1 Hour each for X, Y, Z		

## **SAMPLING METHOD**

SAMPLING PLAN: MIL-STD 105E

CLASS OF AQL: LEVEL II/ SINGLE SAMPLING

MAJOR-0.65% MINOR – 1.5%

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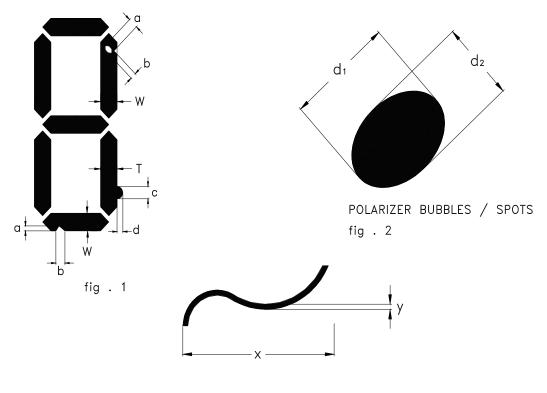
# **QUALITY STANDARD**

DEFECT	CRITERIA		TYPE	FIGURE
SHORT CIRCUIT	-		MAJOR	-
MISSING SEGMENT	-		MAJOR	-
UNEVEN / POOR CONTRAST	-		MAJOR	-
CROSS TALK	-		MAJOR	-
PIN HOLE	$MAX(a,b) \leq$	1 / 4 W	MINOR	1
EXCESS SEGMENT	$MAX(c,d) \leq 1/4T$		MINOR	1
BUBBLES	d* ≥ 0.2	QTY=0	MINOR	2
BLACKS SPOTS	d ≤ 0.3	N.A.**	MINOR	2
	0.3 <d≤0.4< td=""><td>QTY≤1</td><td></td><td></td></d≤0.4<>	QTY≤1		
	0.4 <d< td=""><td>QTY=0</td><td></td><td></td></d<>	QTY=0		
LINE SCRATCHES	x≥0.7 y≥0.05	QTY=0	MINOR	3
BLACK LINE	x≥0.7 y≥0.05	QTY=0	MINOR	3

 $*d = MAX(d_1,d_2)$ 

\*\* N. A . = NOT APPLICABLE

DEFECT TABLE : B



LINE SCRATCHES / BLACK LINE fig . 3

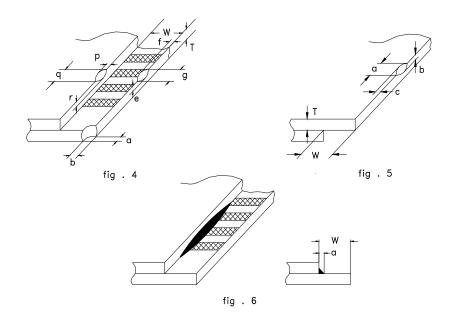
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# $\ \, \textbf{QUALITY STANDARD} \ (\ \textbf{CONT}\ .)$

DEFECT		CRITERIA	ТҮРЕ	FIGURE
	CONTACT EDGE	e≤1/2T f≤1/3W g≤3.5		4
CHIPS	BOTTOM GLASS	p≤1.0 q≤3.5 r≤1/2T	MINOR	4
	CORNER	a≤1.5 b≤W		4
	TOP GLASS	a≤3.0 b≤1/3T c≤1/2W		5
GLASS PR	OTRUSION	$a \le 1/4 W$	MINOR	6
RAINBOW		-	MINOR	-

UNLESS STATE OTHERWISE , ALL UNIT ARE IN MILLIMETER .

DEFECT TABLE : B



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#### HANDLING PRECAUTIONS

#### (1) CAUTION OF LCD HANDLING & CLEANING

The polarizing plate on the surface of the panel is made from organic substances. Be very careful for chemicals not to touch the plate or it leads the polarizing plate to deteriorate.

If the use of a chemical is unavoidable, wipe the panel lightly with soft materials, such as gauze and absorbent cotton, soaked in a solvent.

\*Usable solvent: Alcohol (ethanol, IPA and the like)

Avoid wiping with a dry cloth, since it could damage the surface of the polarizing plate and others.

Do not expose to direct sunlight or fluorescent light for a long time

#### (2) CAUTION AGAINST STATIC CHARGE

The LCD modules use CMOS LSI drivers, so customers are recommended that any unused input terminal would be connected to  $V_{DD}$  or  $V_{SS}$ , do not input any signals before power is turned on, and ground your body, work/assembly areas, assembly equipment to protect against static electricity.

#### (3) ESD PRECAUTION

Inputs and outputs are protected against electrostatic discharge in normal handling. However, to be totally safe, it is recommended to take normal precautions appropriate to handling LCM module. For example: product surface grounding. Always take ESD precaution when handling the *LCD Module*. Components are exposed for direct finger touches and can be damaged unless ESD precaution is taken.

#### (4) PACKAGING

Avoid intense shock and falls from a height and do not operate or store them exposed to direct sunshine or high temperature/humidity for long periods.

#### (5) CAUTION FOR OPERATION

The viewing angle can be adjusted by varying the LCD driving voltage VO.

Driving voltage should be kept within specified range, excess voltage shortens display life.

Response time increases with decrease in temperature.

Display may turn black or dark Blue at temperature above its operational range; this is however not destructive and the display will return to normal once the temperature falls back to range.

Mechanical disturbance during operation (such as pressing on the viewing area) may cause the segments to appear "fractured". They will recover once the display is turned off.

Condensation at terminals will cause malfunction and possible electrochemical reaction. Relative humidity of the environment should therefore be kept below 60%.

#### (6) SAFETY

Liquid crystal may leak out of a damaged LCD, it is recommended to wash off the liquid crystal by using solvents such as acetone or ethanol and should be burned up later.

If any liquid leak out of a damaged glass cell comes in contact with your hands, wash it off with soap and water immediately.

#### **WARRANTY**

CLOVER will replace or repair any of her LCD module in accordance with her LCD specification for a period of one year from date of shipment. The warranty liability of Clover is limited to repair and/or replacement. Clover will not be responsible for any subsequent or consequential event.

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<sup>\*</sup>Appropriate solvent: Ketones, ethyl alcohol